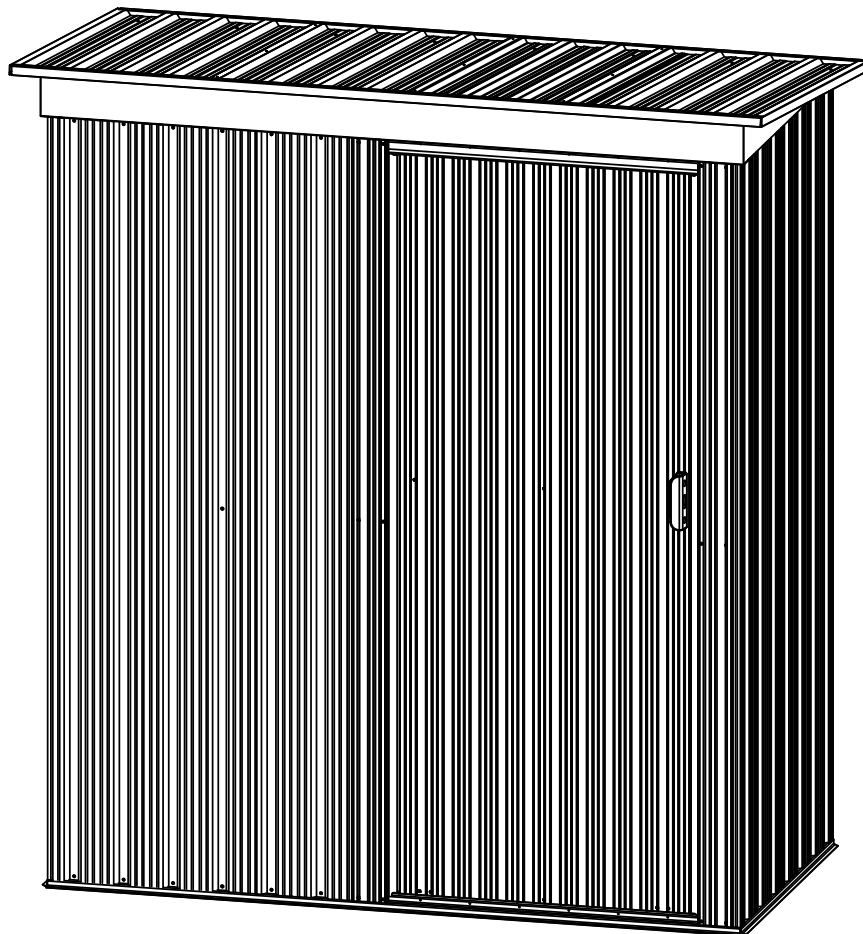


ECONOMIC MODEL

MODEL: 3 'X 5 ' FT



WARNING

Please read the instruction manual carefully before assembly.
Please assembly strictly in accordance with the instruction.
Please double-check to ensure that all parts of the package contents intact.
To avoid injury, work gloves are recommended during assembly.

BEFORE YOU BEGIN

Owner's Manual

Before beginning construction, check local building codes regarding footings, location and other requirements. Study and understand this owner's manual. Important information and helpful tips will make your construction easier and more enjoyable.

Assembly Instructions: Instructions are supplied in this manual and contain all appropriate information for your building model. Review all instructions before you begin, and during assembly, follow the step sequence carefully for correct results.

Parts and Parts List: Check to be sure that you have all the necessary parts, you're your building.

Separate contents of the carton by the part number while reviewing parts list.

The first few steps show how to join related parts to make larger sub assemblies which will be used later.

Familiarize yourself with the hardware and fasteners for easier use during construction.

These are packaged within the carton. Note that extra fasteners have been supplied for your convenience.

PLAN AHEAD

Watch the Weather: Be sure the day you select to install your building is dry and calm. Do not attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

Teamwork: Whenever possible, two or more people should work together to assemble your building. One person can position parts or panels while the other is able to handle the fasteners and the tools.

Tools and Materials: These are some basic tools and materials you will need for the construction of your building. Decide which method of anchoring and the type of foundation you wish to use in order to form a complete list of the materials you will need.

CARE & MAINTENANCE

Finish: For long lasting finish, periodically clean and wax the exterior surface. Touch-up scratches as soon as you notice them on your unit. Immediately clean the area with a wire brush; wash it and apply touch-up paint per manufacturer's recommendation.

Roof: Keep roof clear of leaves and snow with long handled, soft-bristled broom. Heavy amounts of snow on roof can damage building making it unsafe to enter. In snow country, Roof Strengthening Kits are available for most Arrow Buildings for added protection against heavy snow accumulation.

Doors: Always keep the door tracks clear of dirt and other debris that prevent them from sliding easily. Lubricate door track annually with furniture polish or silicone spray. Keep doors closed and locked to prevent wind damage

Fasteners: Use all washers supplied to protect against weather infiltration and to protect the metal from being scratched by screws. Regularly check your building for loose screws, bolts, nuts, etc. and retighten them as necessary.

Moisture: A plastic sheet (vapor barrier) placed under the entire floor area with good ventilation will reduce condensation.

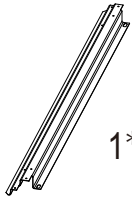
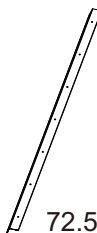
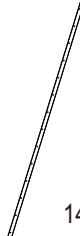
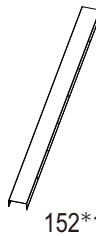
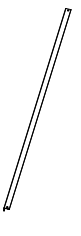
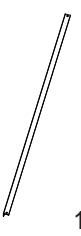
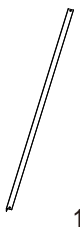
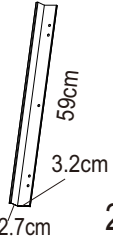
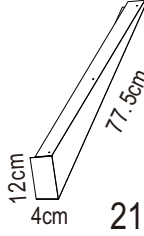
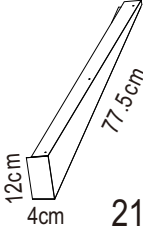
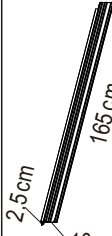
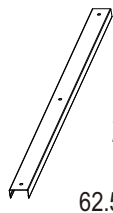
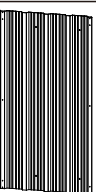
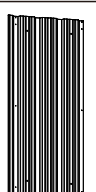
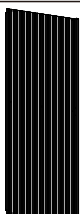
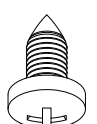
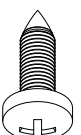
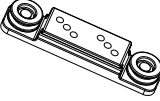
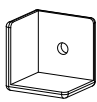
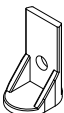
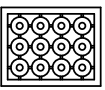
Other Tips....

Wash off inked part numbers on coated panels with soap and water.

Silicone caulking may be used for watertight seals throughout the building.

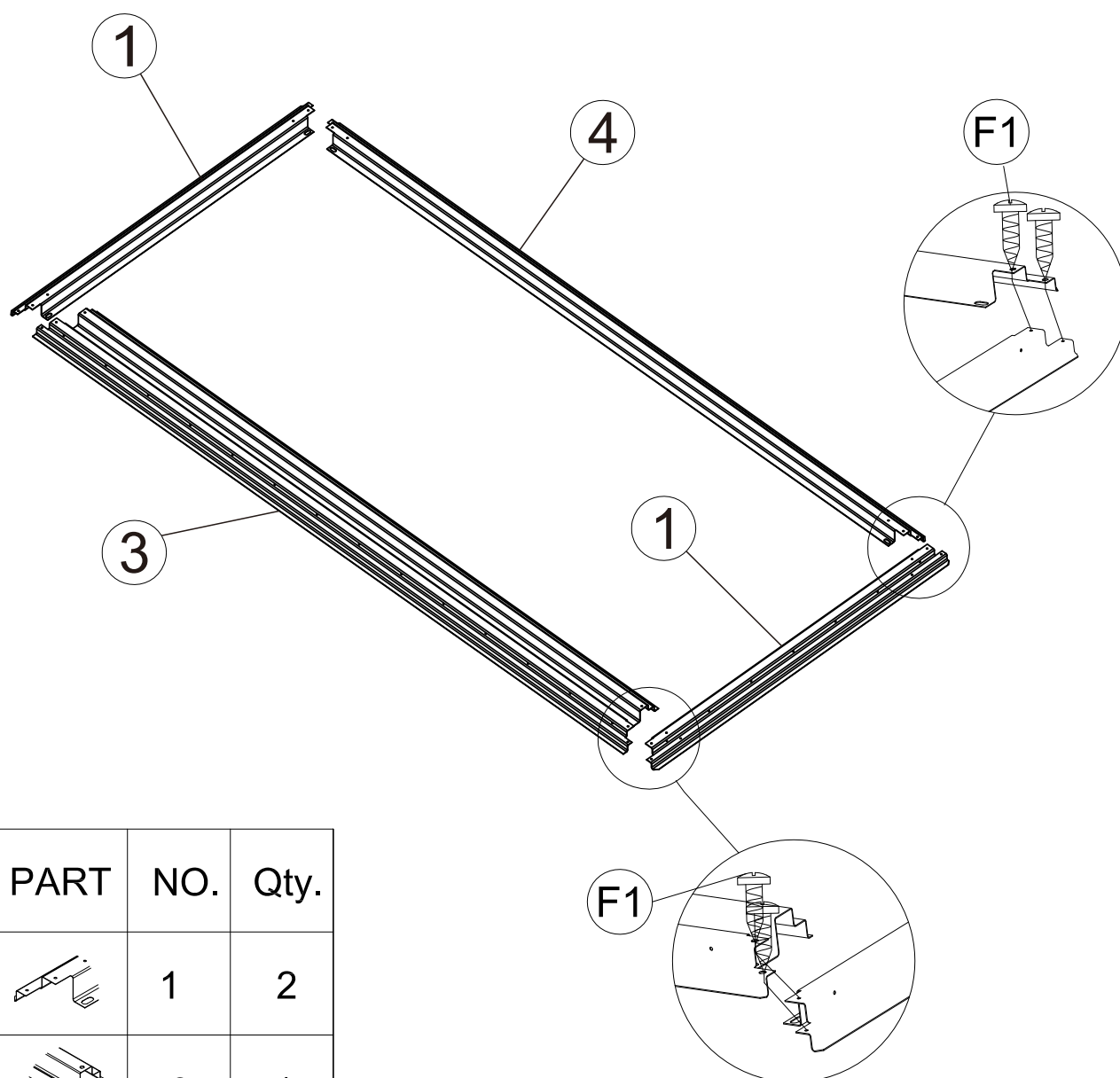
Do not store swimming pool chemicals in your building. Combustibles and corrosives must be stored in air tight approved containers.

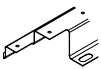
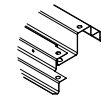
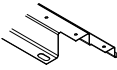
Parts List

 1*2 75*6cm	 3*1 150*13cm	 4*1 150*6cm	 6*1 77*3.5cm	 7*1 147*3cm	 9*2 72.5*2cm
 10*1 147*2cm	 12L*1 152*12*4.7cm	 15*2 87*2cm	 16*1 162*2cm	 17*1 162*2cm	 20U*1
 20D*1	 21R*1	 21L*1	 25R*1	 25L*1	 27*1 62.5*2cm
 P1*1 165*37cm	 P1A*1 165*37cm	 P1D*1 165*28cm	 P2*3 165*38.5*7cm	 P3*3 165*46cm	 P4B*1 165*26cm
 P5*3 87*46cm	 P7*1 87*37cm	 D1*1 164*64cm	 F1*142	 F2*20	 F3*4
 0.7X1CM S1*122	 9X2CM G2*2	 11.8X3.8cm GB*1	 3X3cm GC*4	 3.6X1.8cm GD*2	 6X4.7cm *14

1

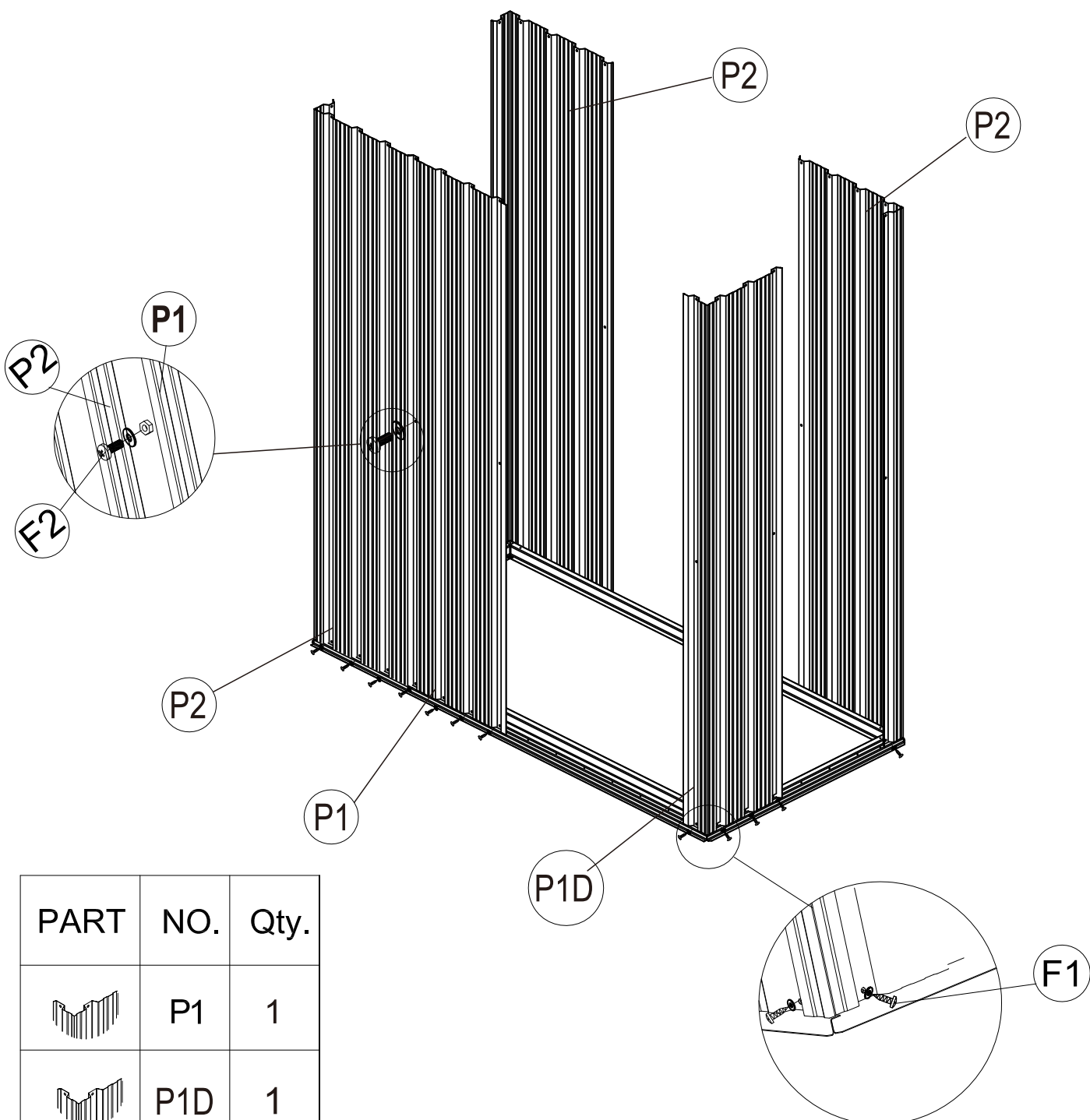
Assemble base bars from (1) to (4) with (F1) screws.



PART	NO.	Qty.
	1	2
	3	1
	4	1
	F1	8

2

Place the wall panel (P1)(P1D)(P2) on the base bar (1)(2)(3)(4) side wall of the shed line up the holes with base bar, secure with (F1), the wall panel(P1)(P2) assembly together in mid of wall panel hole by (F2) screws

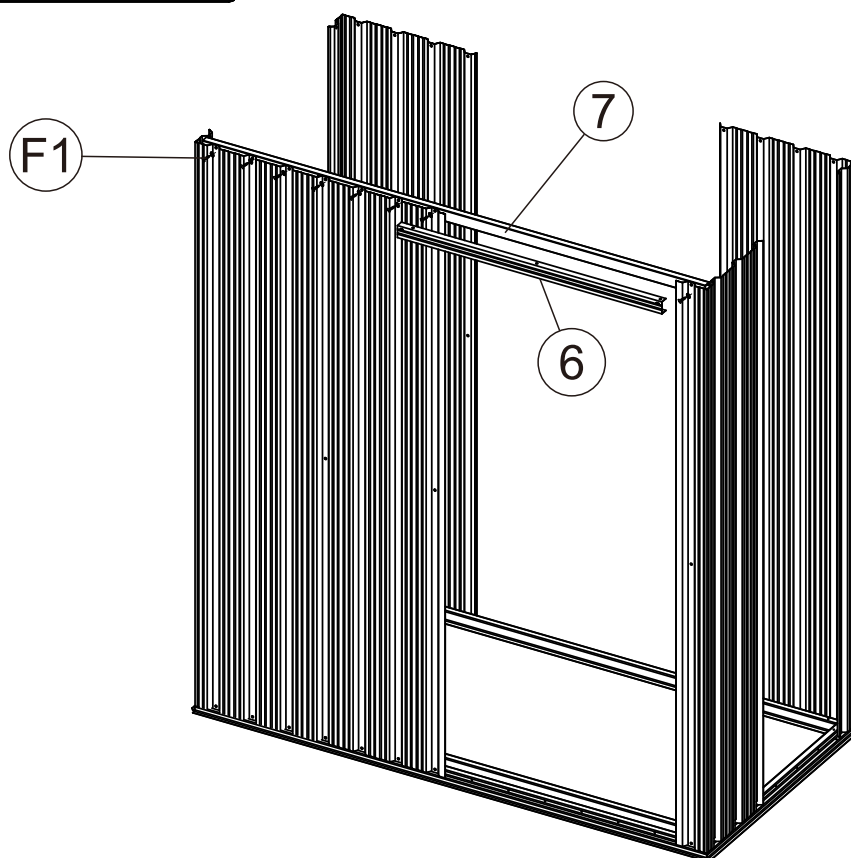
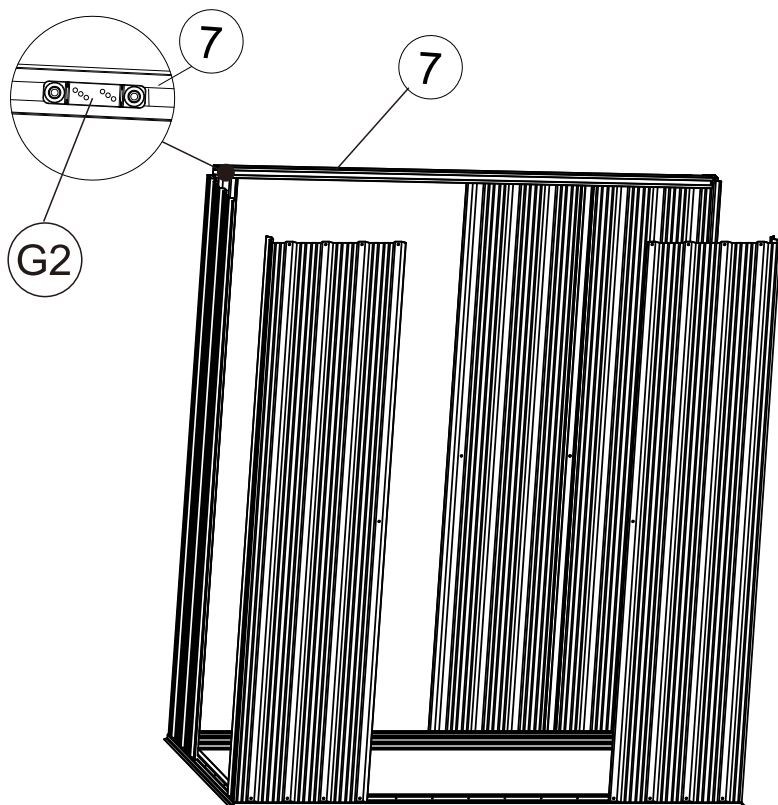


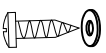
PART	NO.	Qty.
	P1	1
	P1D	1
	P2	3
	F1	16
	F2	1

3

Insert the 2 pieces of (G2) slider into the sliding channel (7), screw (7) on (P1)(P1D) by (F1). Then screw (6) between front wall panel and (7) by (F1).

Note: sliding channel (7) is not have holes, because it aluminum material, very soft material, (F1) can easy screw.

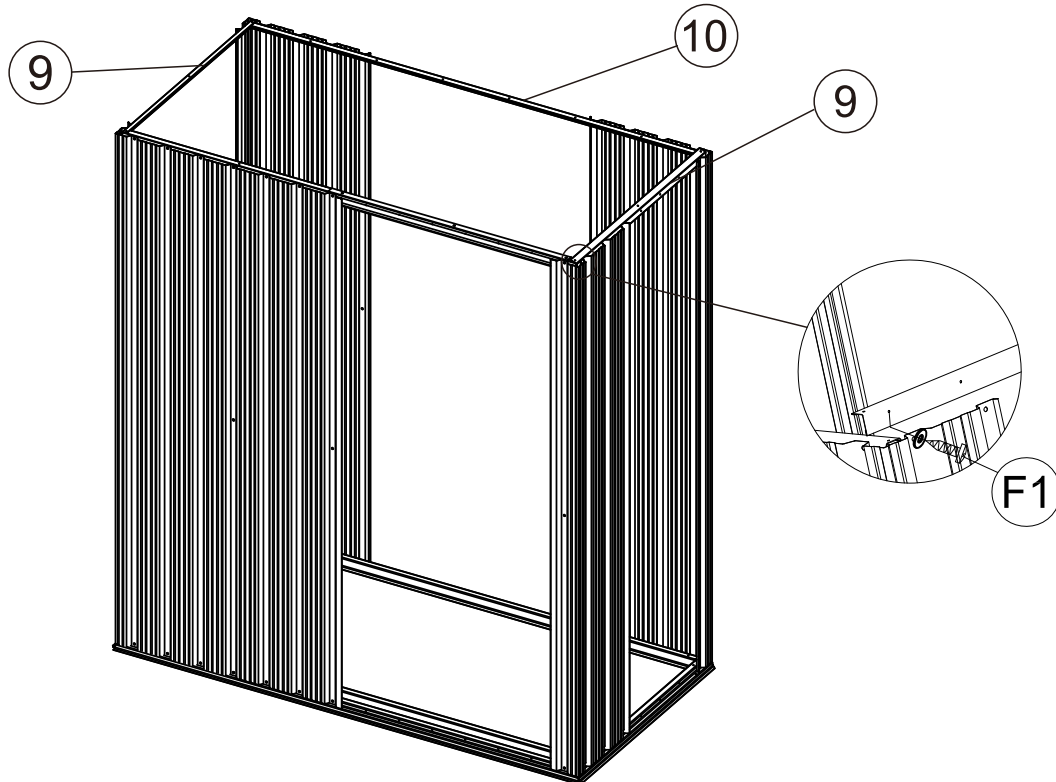


PART	NO.	Qty.
	6	1
	7	1
	G2	2
	F1	8

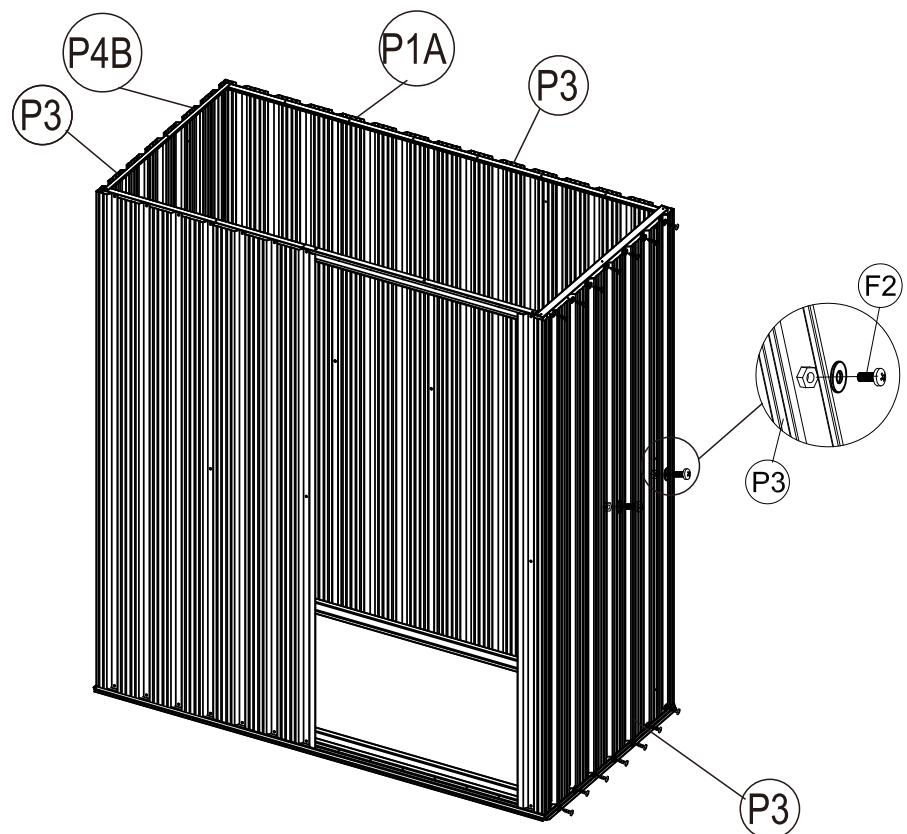
4

Place the top angel bars(9) (10) on the top of wall panel, line up the holes with wall panels and fix with (F1) screws.

Then place the wall panel (P1A)(P3)(P4B) on the base bar (1)(4), side wall of the shed line up the holes with base bar. Secure with (F1),screws with washers from outside.

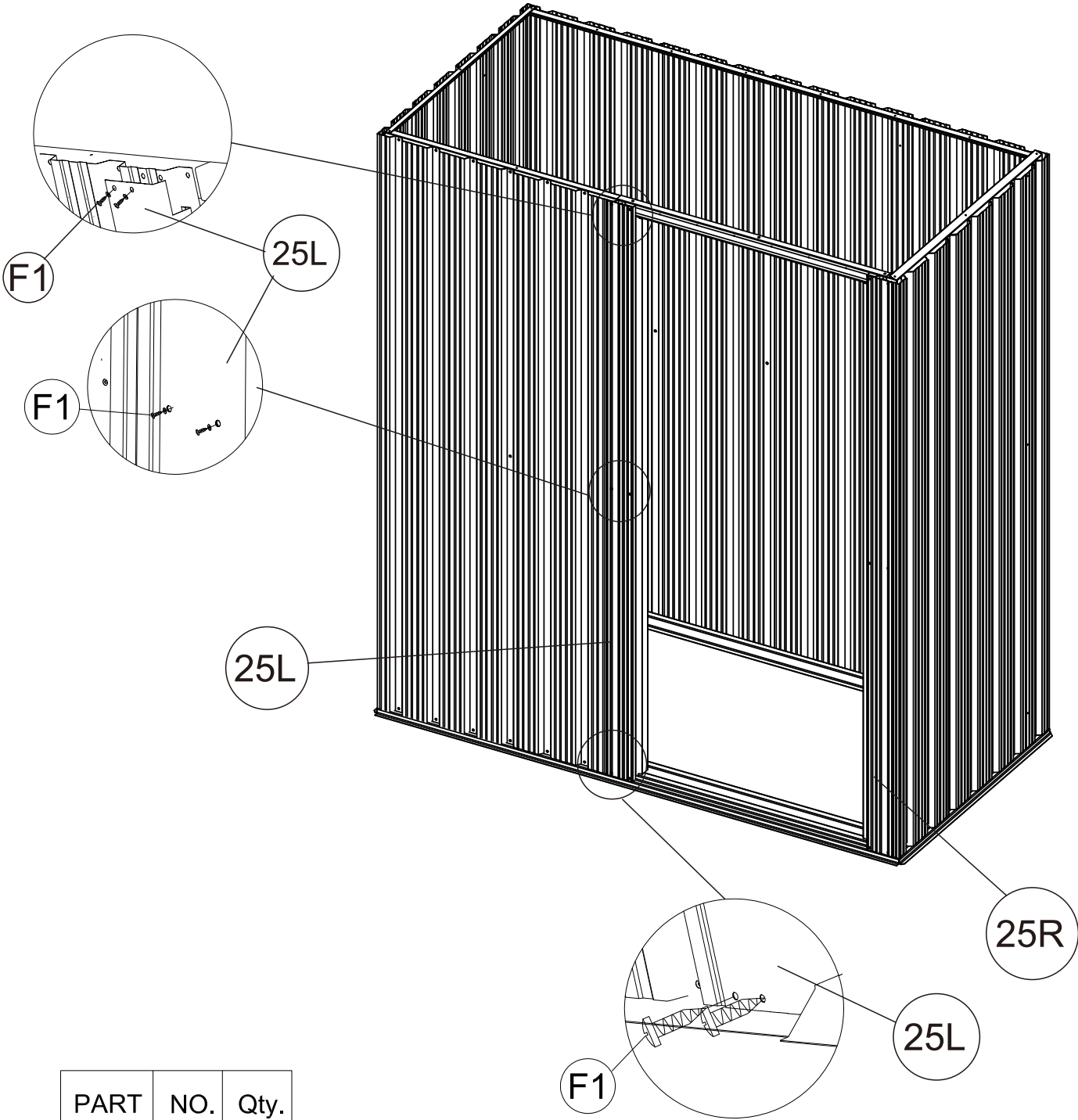


PART	NO.	Qty.
	9	2
	10	1
	P1A	1
	P3	3
	P4B	1
	F1	48
	F2	8



5

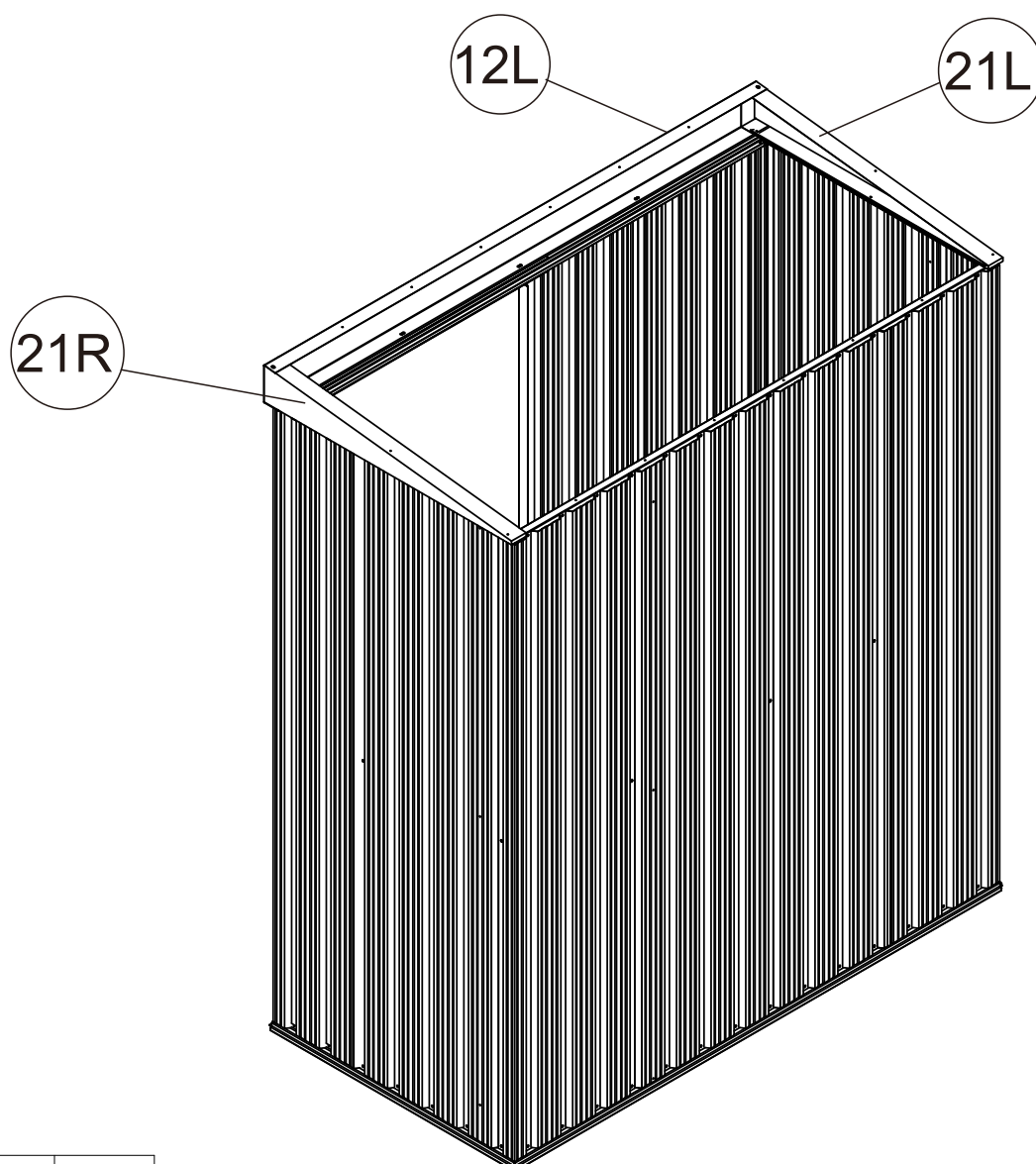
Place the left door column (25L) on the top of base bar (3), insert into the wall panel. Then secure the door column(25L) with(F1) screws. Repeat the same for the right door column(25R).

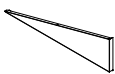
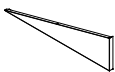


PART	NO.	Qty.
	25L	1
	25R	1
	F1	12

6

Place square panel (12L) and gable panel (21L)(21R) on the top of slide channel(6) and side top bar(9) by the (F1) screws from inside.

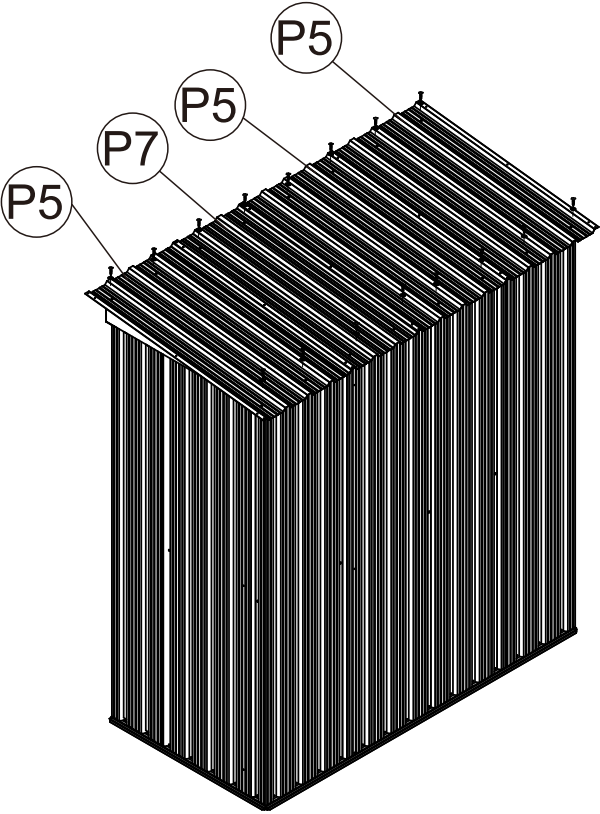
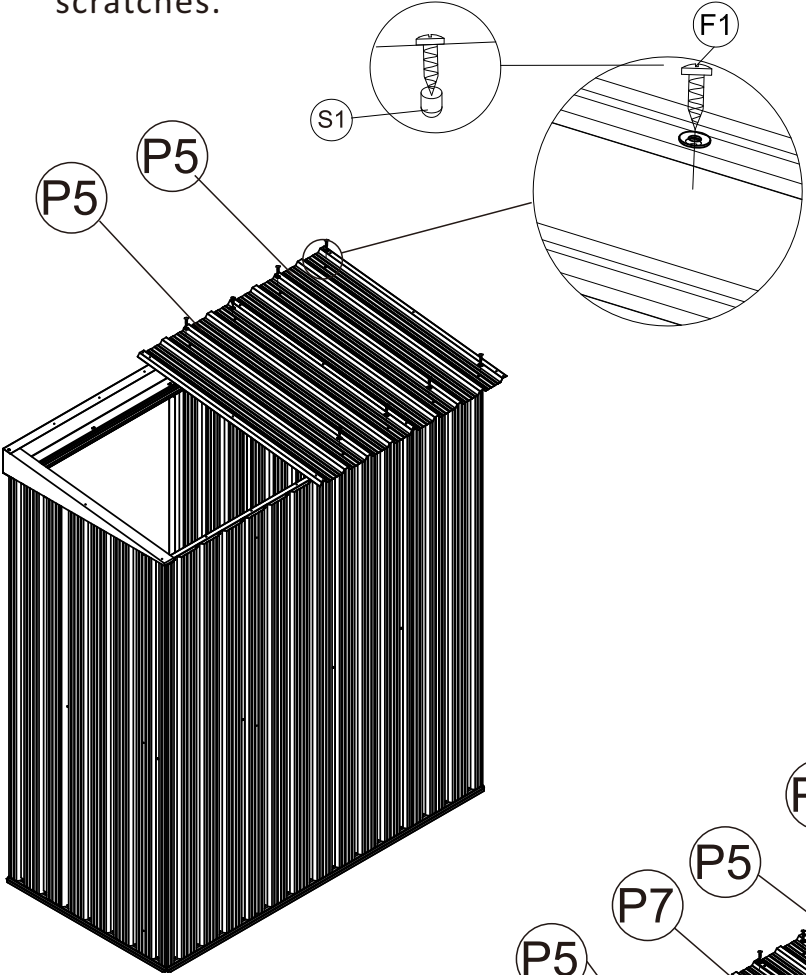


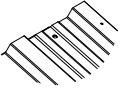
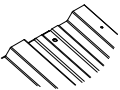
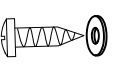
PART	NO.	Qty.
	12L	1
	21L	1
	21R	1
	F1	10

7

Place the roof panels (P5)(P7) on the top of wall panel and roof supports, line up the boles and secure with (F1) and washers.

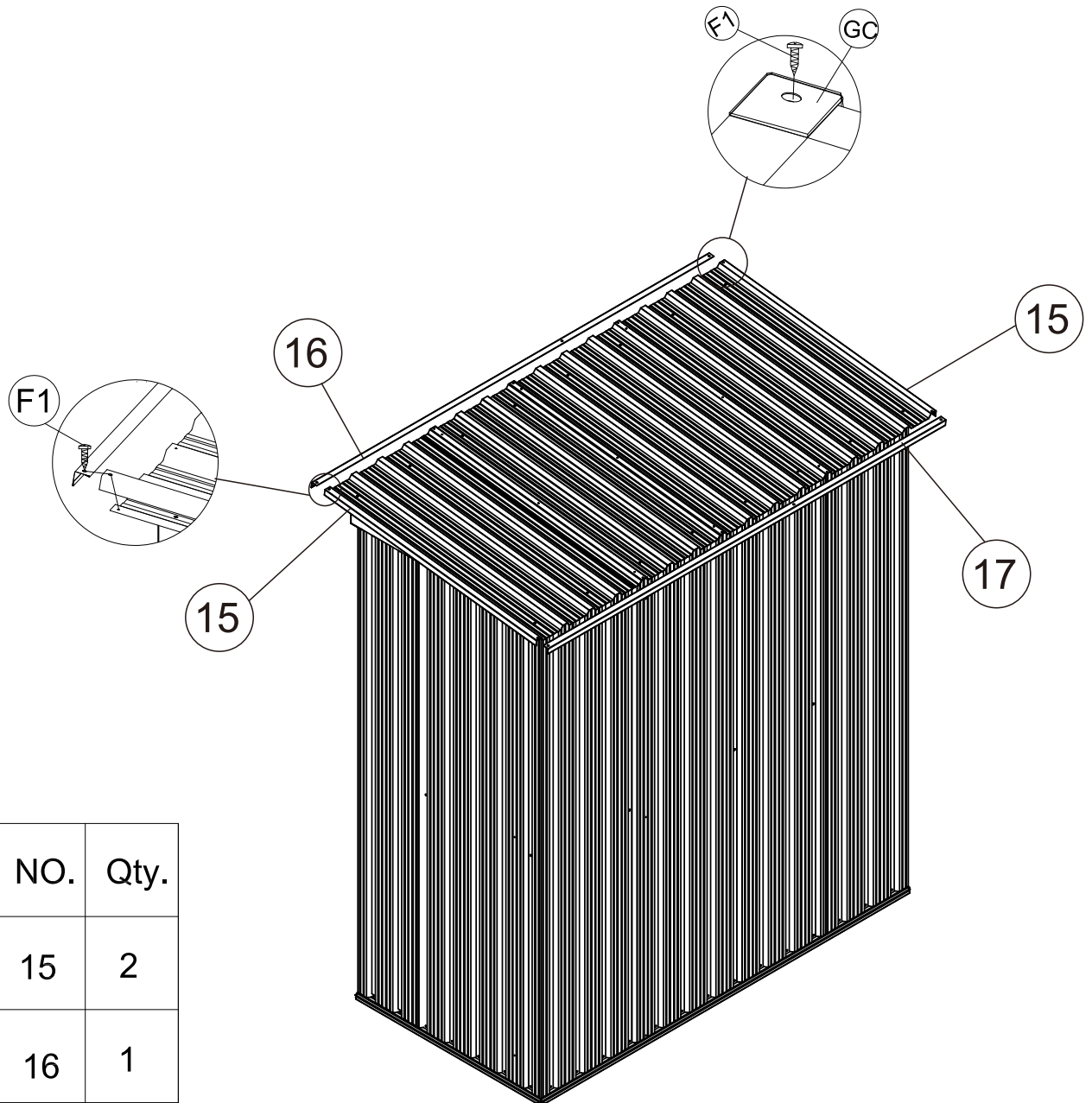
Note: all of (F1) screw inside need assembly (S1), to prevent scratches.



PART	NO.	Qty.
	P5	3
	P7	1
	F1	32
	S1	122

8

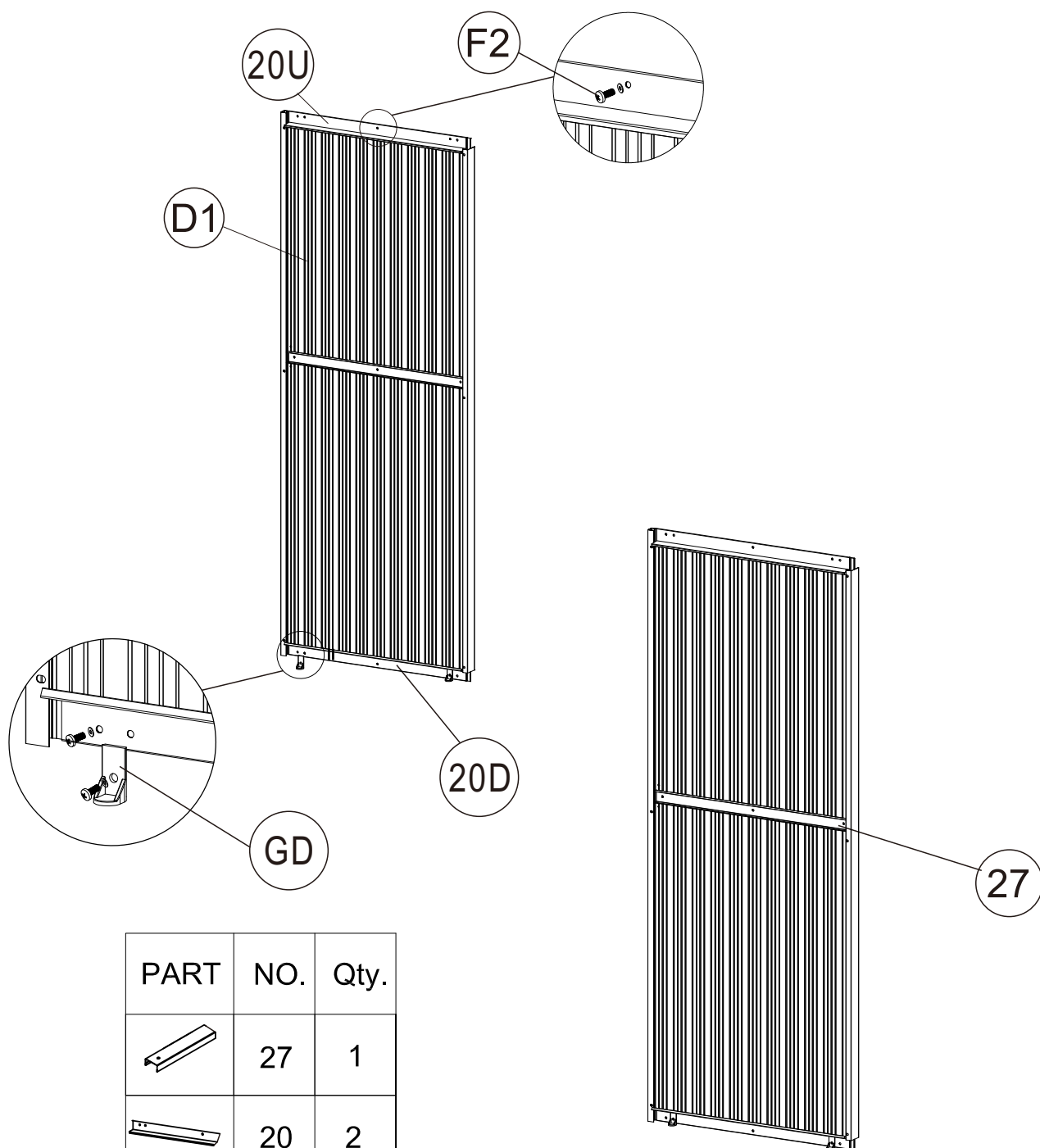
Assemble the roof flashing (15)(16)(17) with roof panels. Secure with (F1) screws with washers. Then place 4 piece of top corner(GC) on the roof joints and secure with screws with washers.



PART	NO.	Qty.
	15	2
	16	1
	17	1
	GC	4
	F1	8

9

Assemble the door bar (20U) to the door panel (D1) up by (F2) bolt and nut with washer , assemble the door bar (20D) to the bottom of door panel(D1) by (F2) bolt and nut with washer. Assemble the door bar(27) to the mid of door panel(D1) by (F2) bolt and nut with washer.

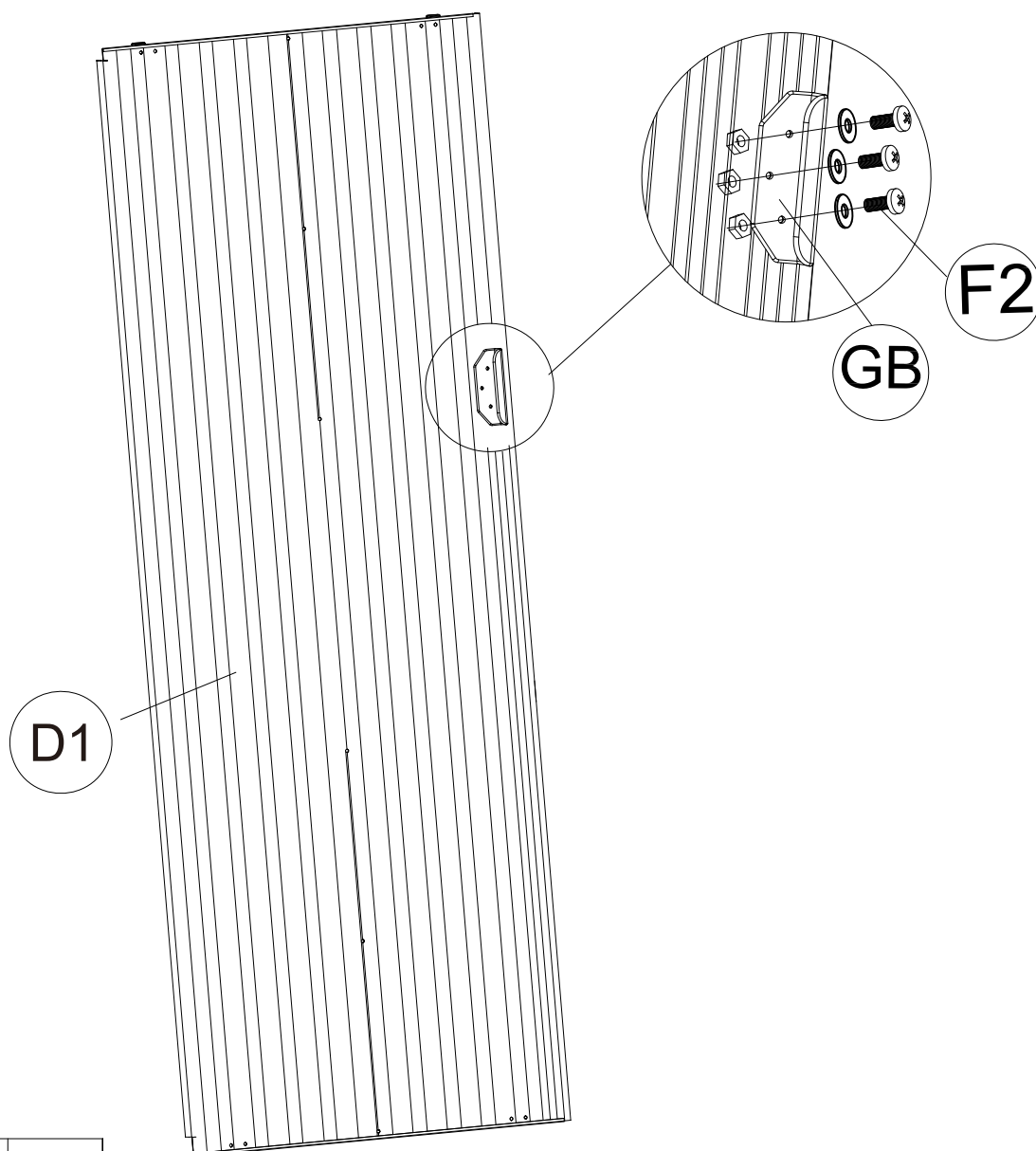


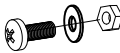
PART	NO.	Qty.
	27	1
	20	2
	D1	1
	GD	2
	F2	8

10

Fix 1 piece of the door handle (GB) with door panel (D1) inside with (F2) bolt and nut.

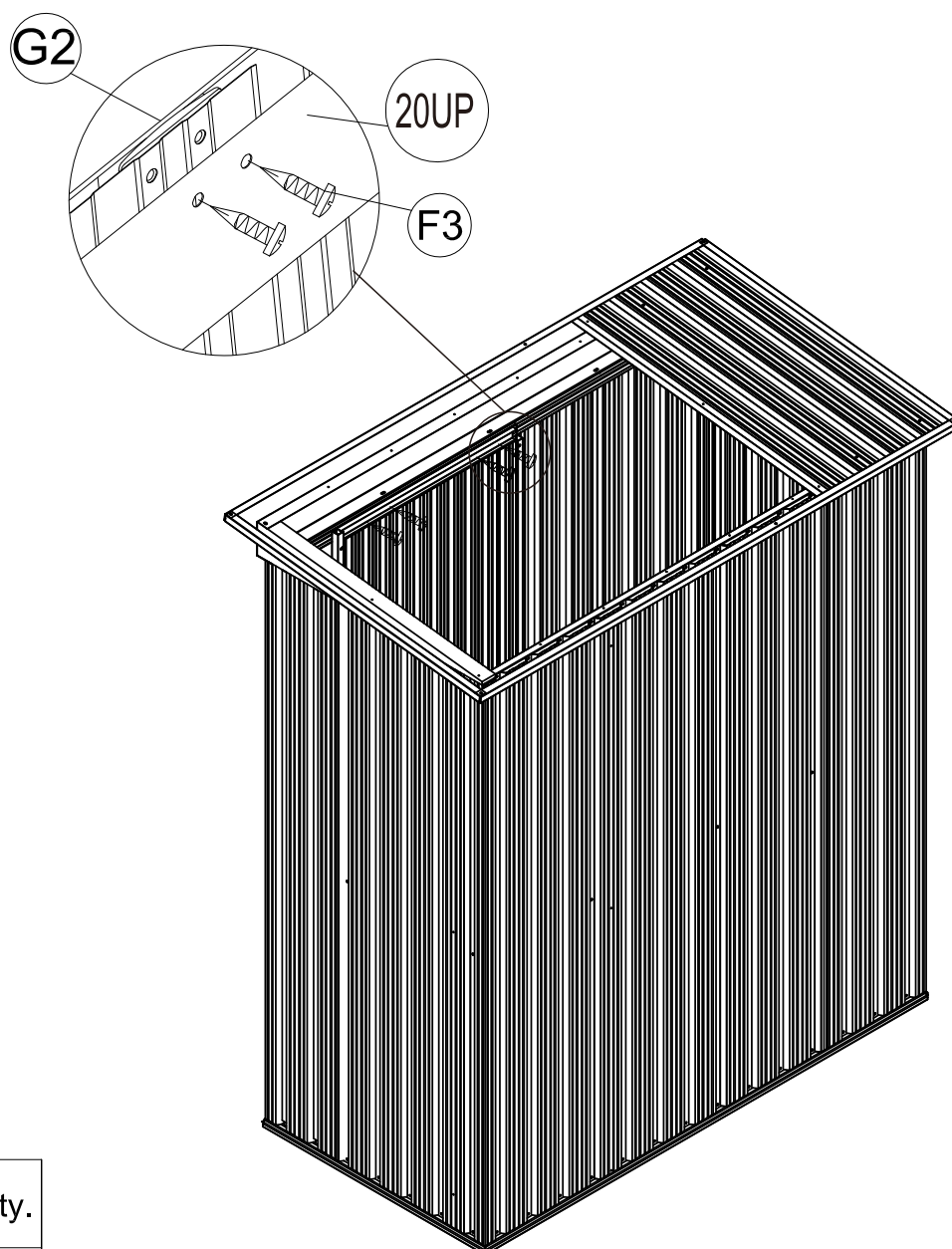
Note: the door handle(GB) the third hole need fix with door panel(D1) and door bar (27).



PART	NO.	Qty.
	GB	1
	F2	3

11

Slide the door panel(D1) assembly into the base bar (3), then fix the panel top to the top slider (G2) with (F3) screws. See figures below.



PART	NO.	Qty.
	F3	4