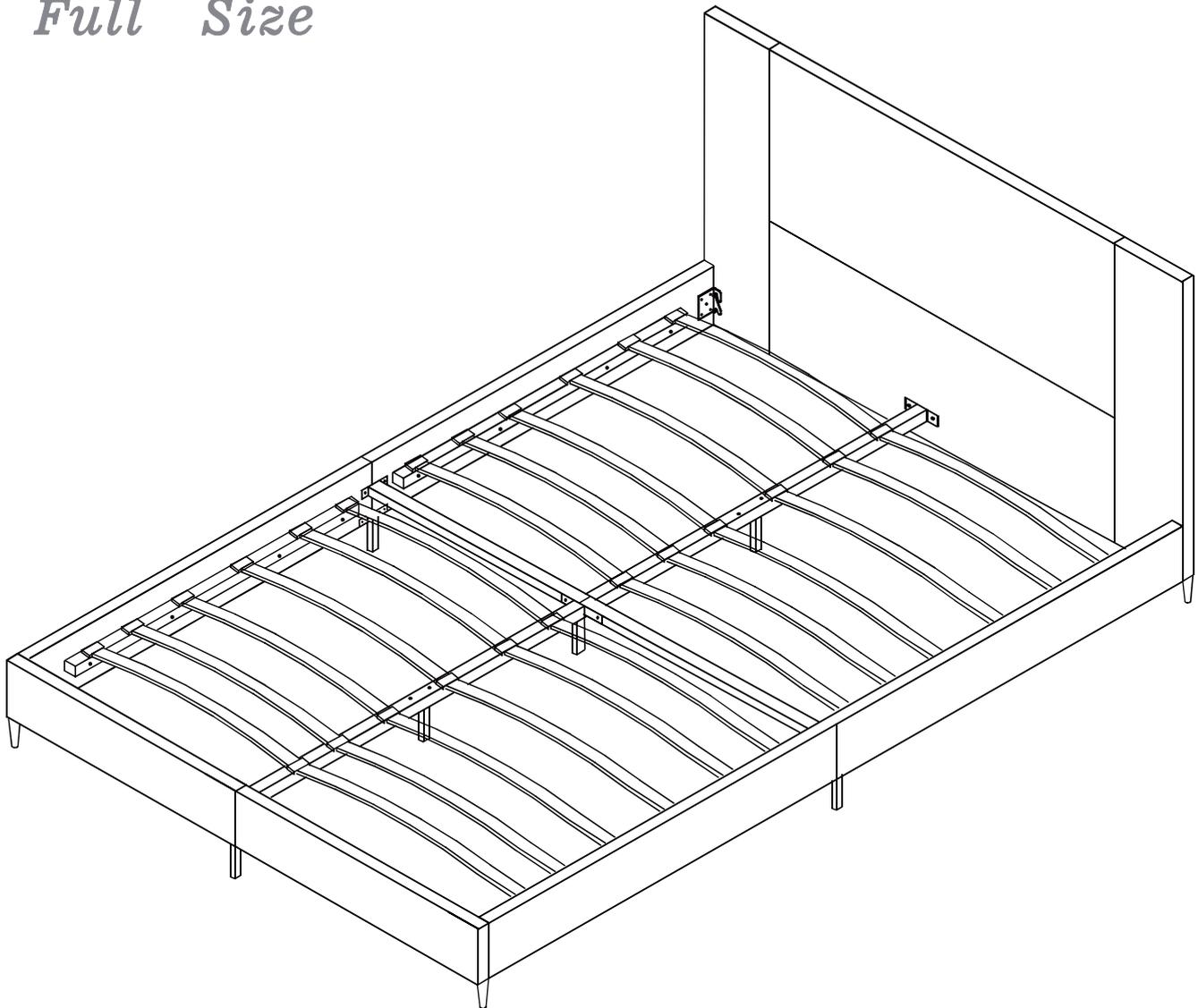


# ASSEMBLY INSTRUCTION



## *81 Series Bed Frame* *Full Size*

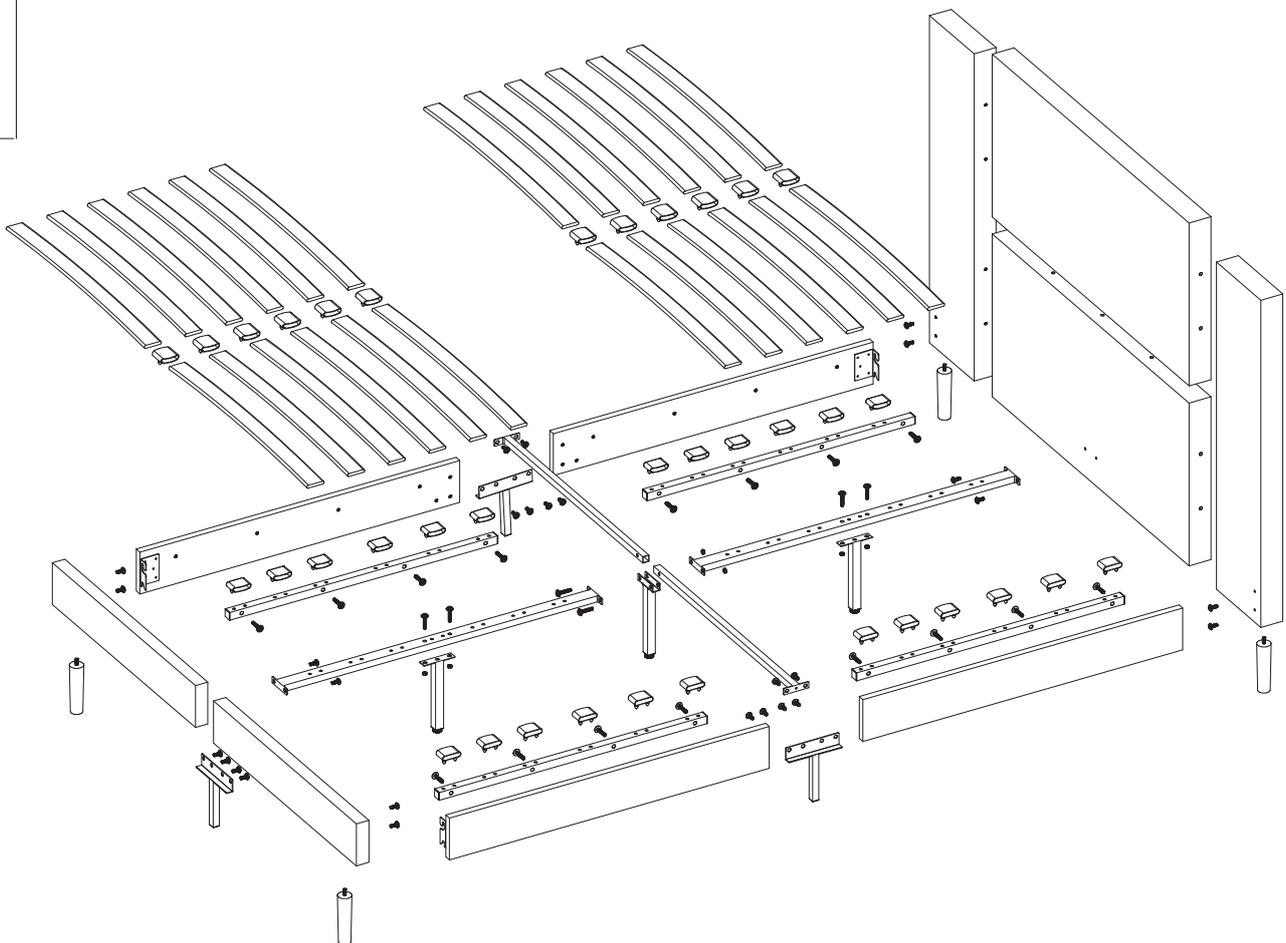


If any missing parts or defective parts, please contact us.

E-mail: [MC-AFTERSALE@outlook.com](mailto:MC-AFTERSALE@outlook.com)

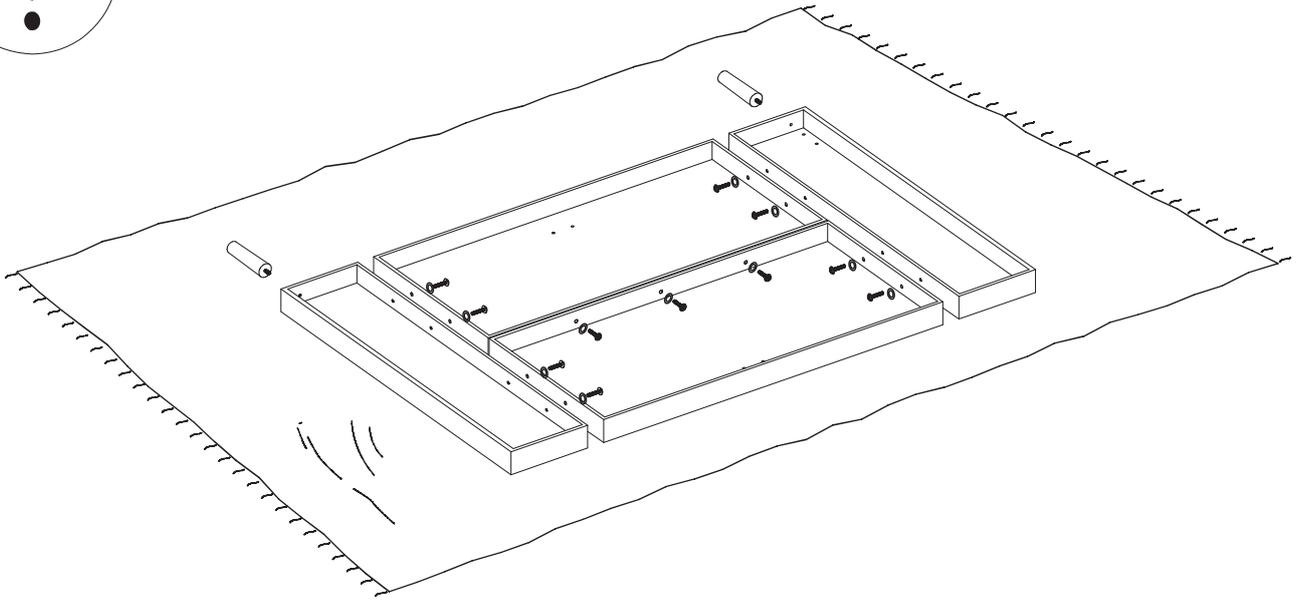
<b>1</b> ×1 Upper	<b>2</b> ×1 Lower	<b>3</b> ×1 Right	<b>4</b> ×1 Left
<b>5</b> ×1 Footboard	<b>6</b> ×1 Footboard	<b>7</b> ×2 Side board	<b>8</b> ×2 Side board
<b>F</b> ×2 Cross bars	<b>H</b> ×2 Center rail	<b>I</b> ×3 Triangular foot	<b>J</b> ×4 Foot
<b>G</b> ×4 Side rails		<b>K</b> ×1 U-foot	<b>L</b> ×2 T-foot
<b>M</b> ×20 M8×20	<b>N</b> ×8 M8×35	<b>O</b> ×33 M8×40	<b>P</b> ×12 Double bracket
	<b>Q</b> ×24 Bracket	<b>R</b> ×24 Slats	<b>T</b> ×1 L-Bracket
		<b>S</b> ×6 Nut	<b>U</b> ×1 Wrench

**E** ×11



Clean the floor, next we need to install this bed frame on the floor. Before you start, find a blanket and lay it flat on the floor.



! Place the accessories to be installed in each step flat on the blanket, take inventory and clean anti-rust oil on tools before start assembling. Complete one of the assemblies and lean against the wall to make room for the next step.

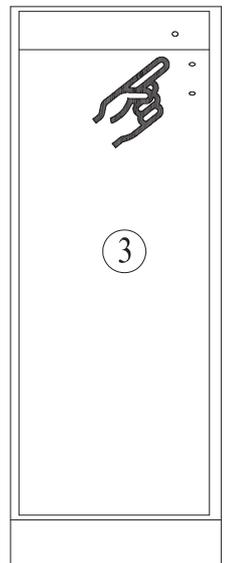
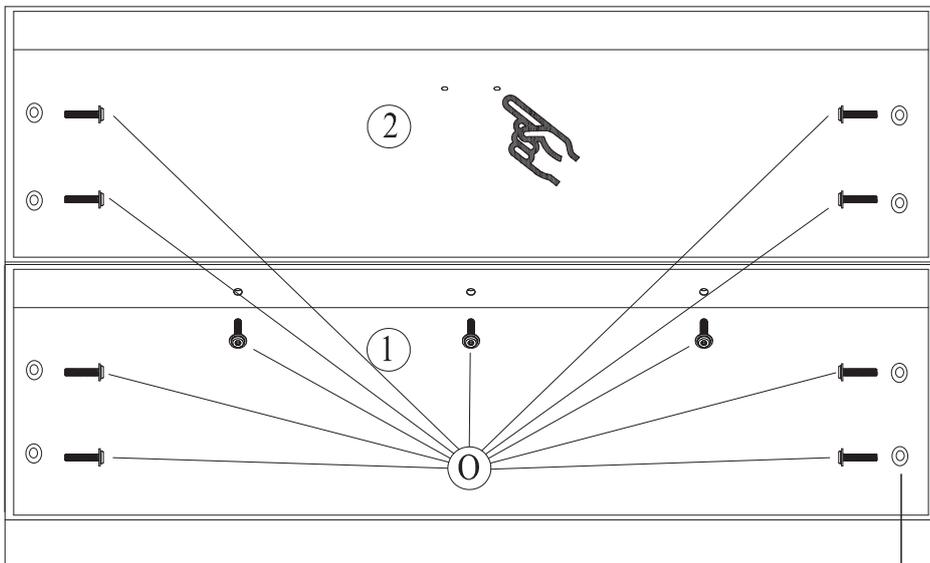
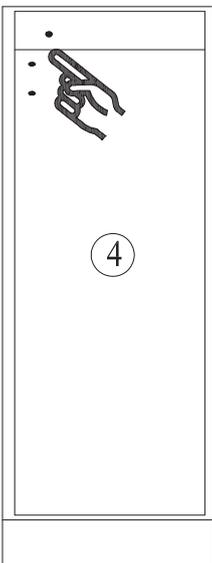
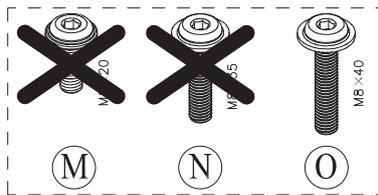
### Step 1-1: Assemble Headboard

According to the following picture, check all accessories, preferably pre-positioned in position. Install all 11 screws, as well as the two bed feet.

! Be careful to use the correct screws. Attention the details of the three "hand icon" instructions and do not place them incorrectly.



⊙ ×11  
⊙ ×2  
⊙ ×11



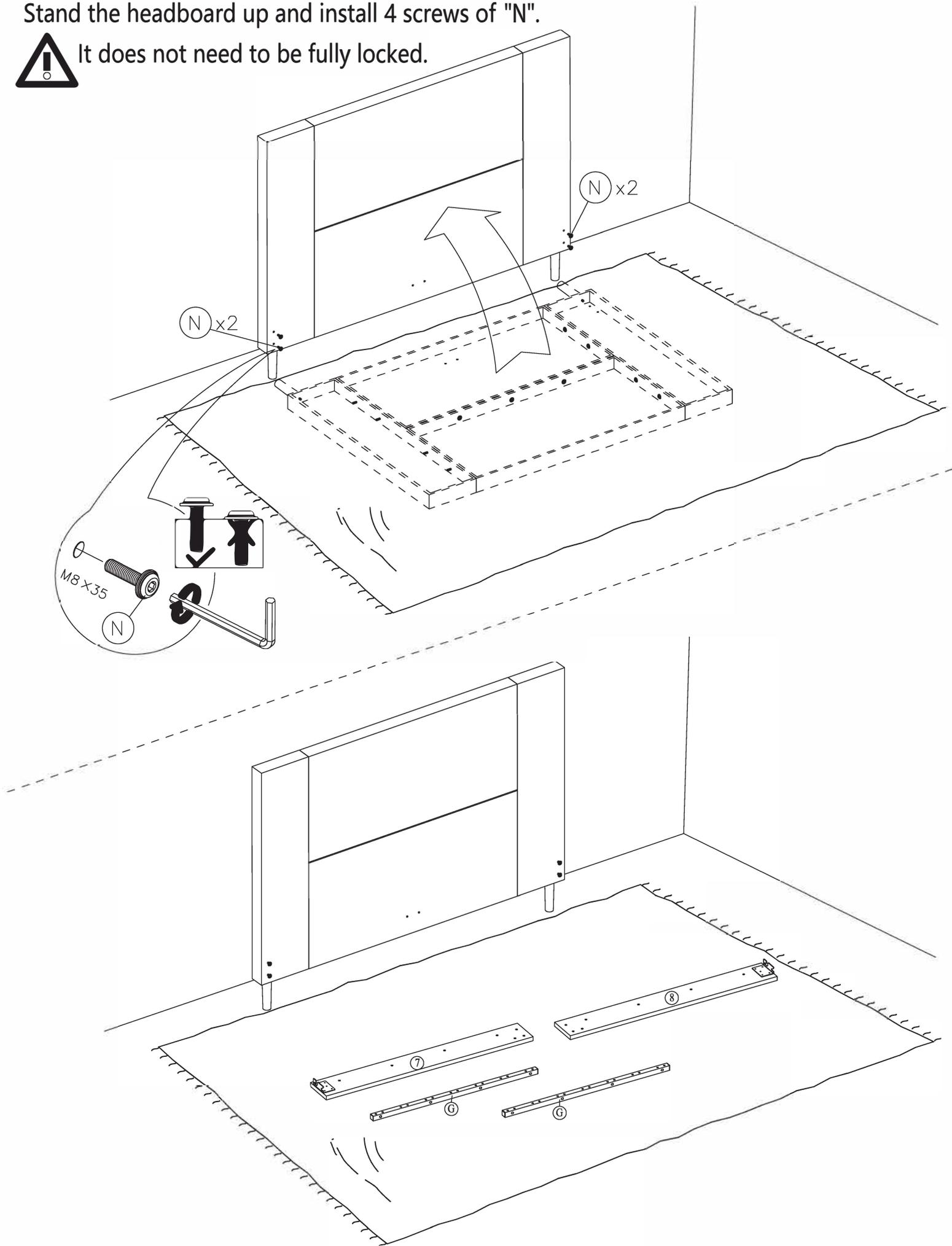
⊙

## Step 1-2: Assemble Headboard

Stand the headboard up and install 4 screws of "N".

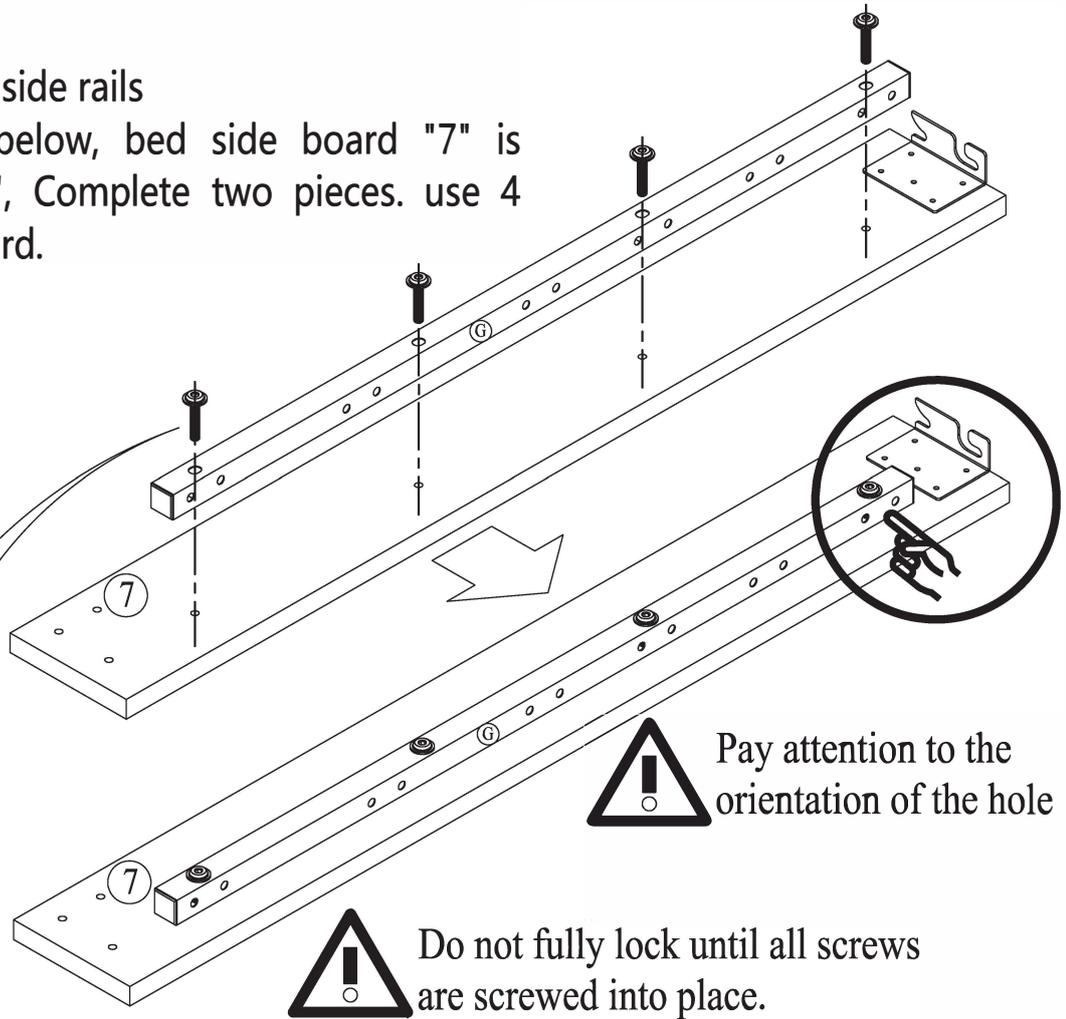
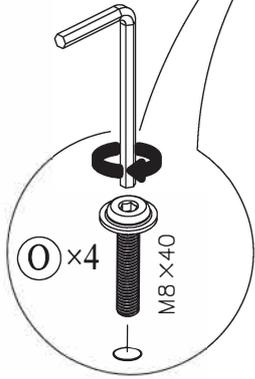
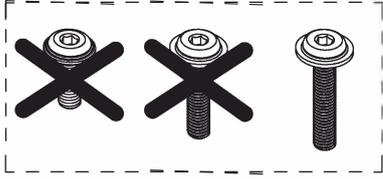


It does not need to be fully locked.



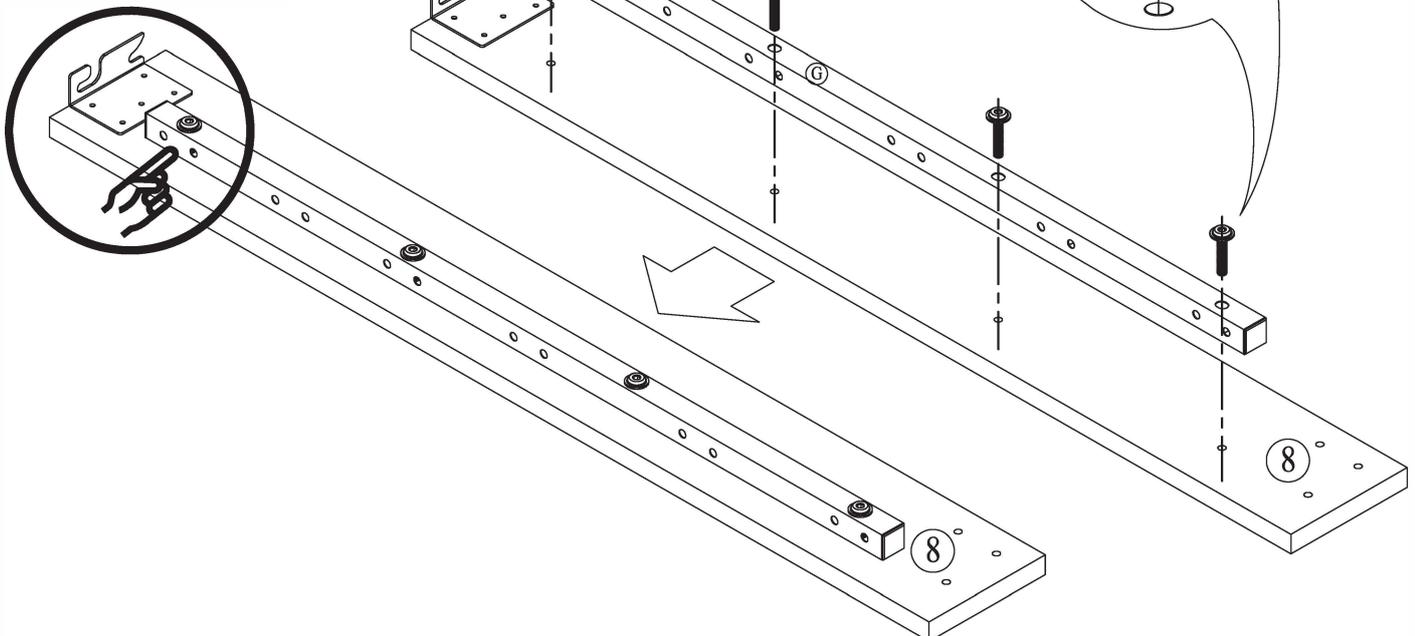
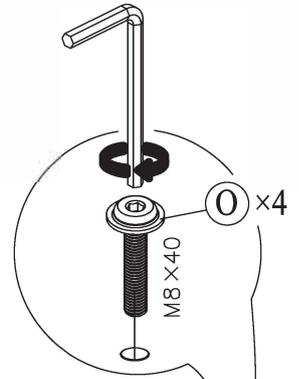
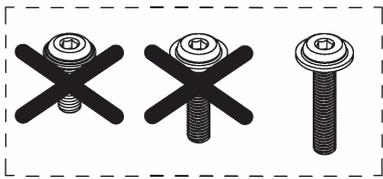
### Step 2-1: Assembly of bed side rails

As shown in the figure below, bed side board "7" is installed with side rail "G", Complete two pieces. use 4 screws of "O" each side board.



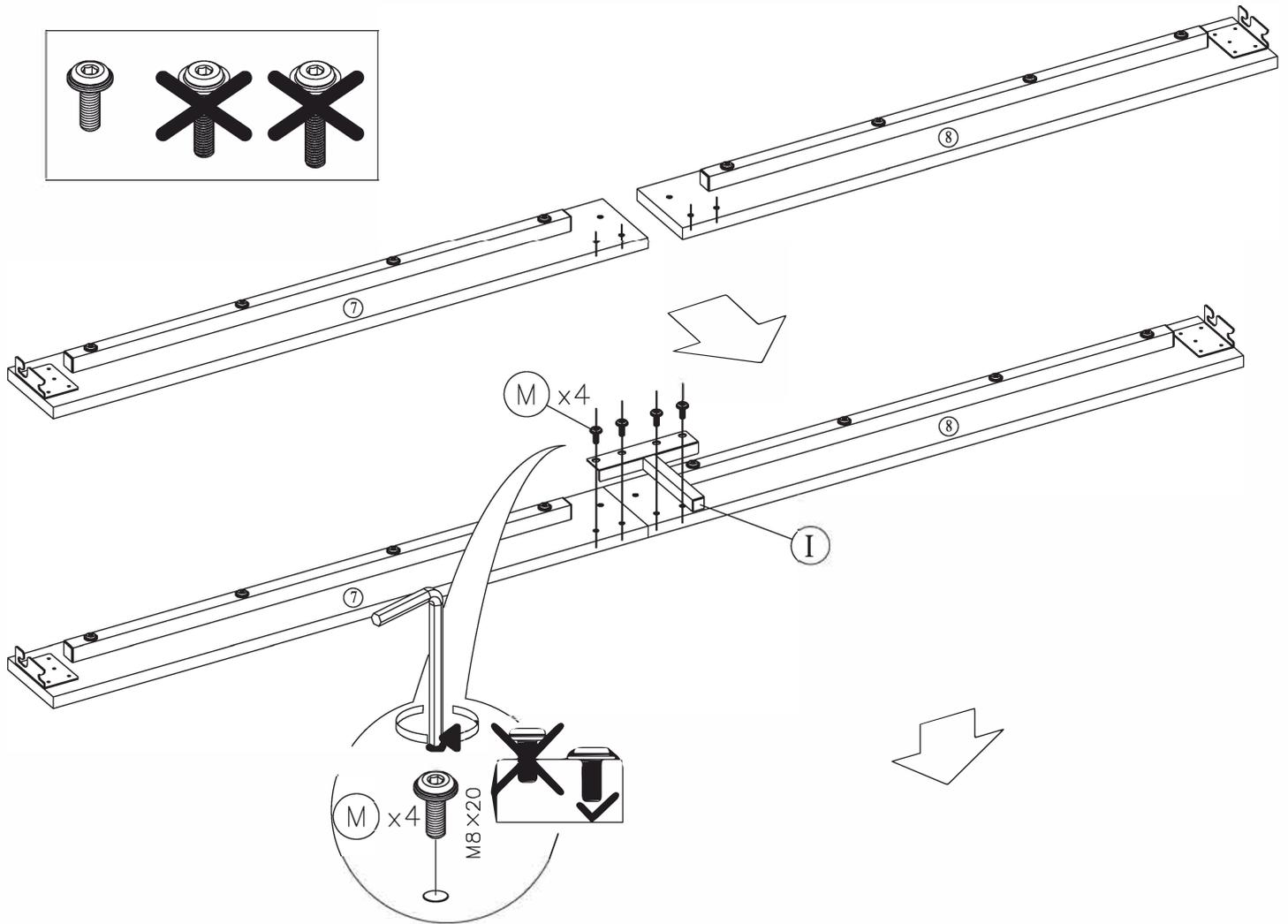
### Step 2-2: Assembly of bed side rails

As shown in the figure below, bed side board "8" is installed with side rail "G", Complete two pieces. use 4 screws of "O" each side board.

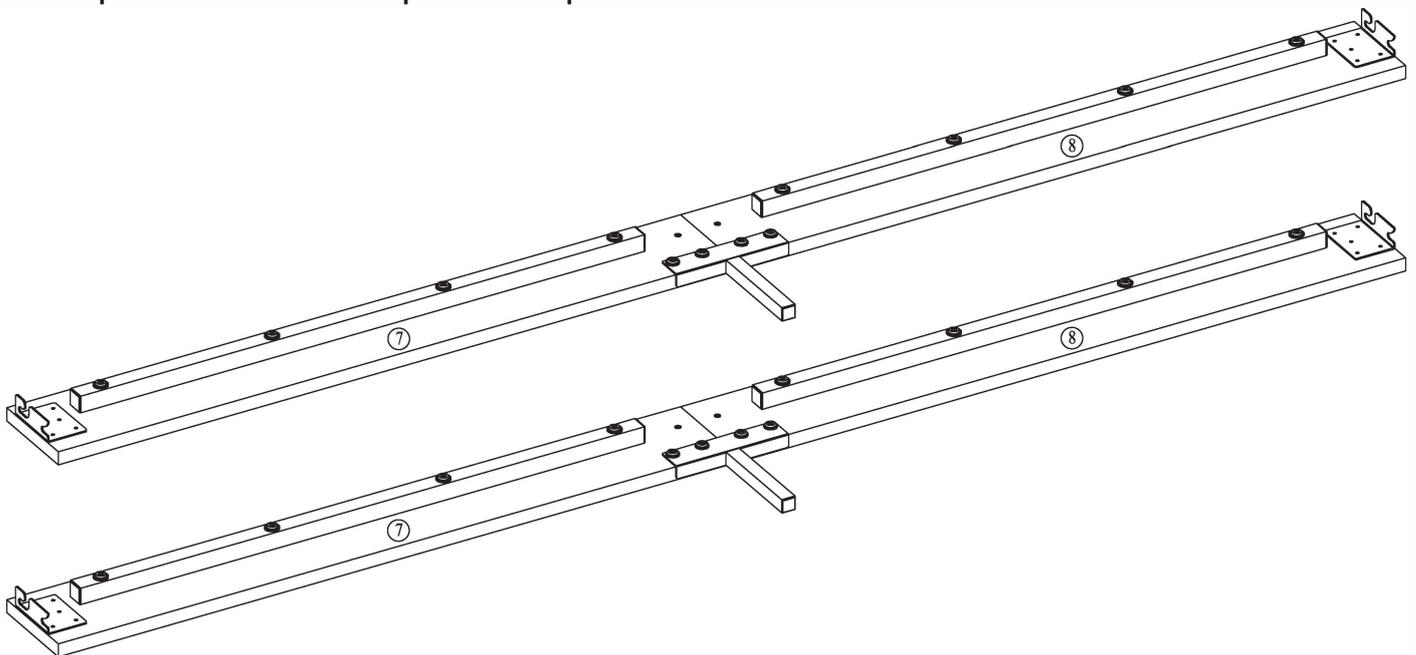


### Step 2-3: Assembly of bed side rails

As shown in the figure below, a piece bed side board "7" and a piece bed side board "8" can be locked together. use 4 screws of "M" locked with "I".



Repeat the above steps to complete the other one.

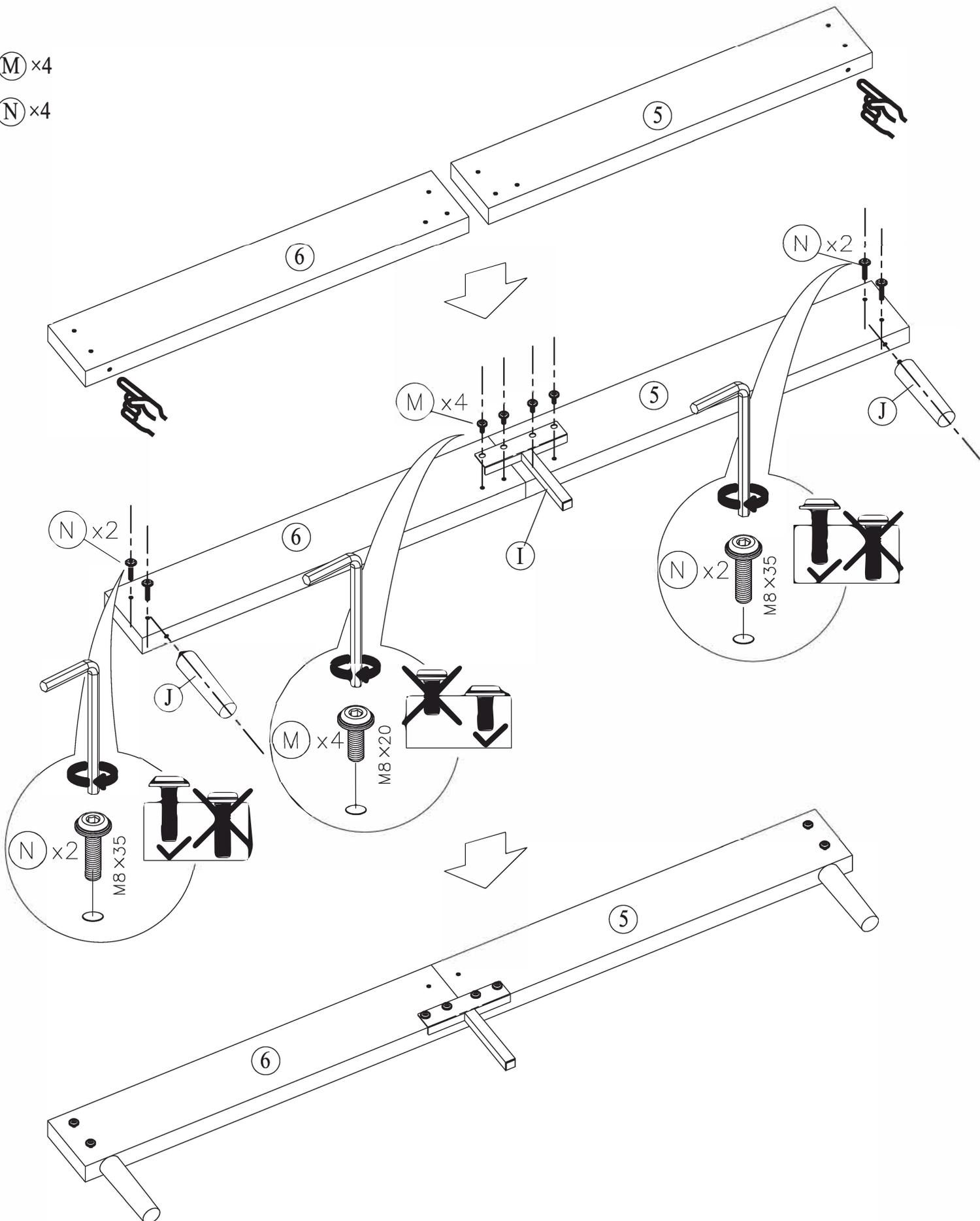


### Step 3: Assembly of bed footboard

As shown in the figure below, a piece footboard "5" and a piece footboard "6" can be locked together. use 4 screws of "M" locked with "I". And install 4 screws of "N".

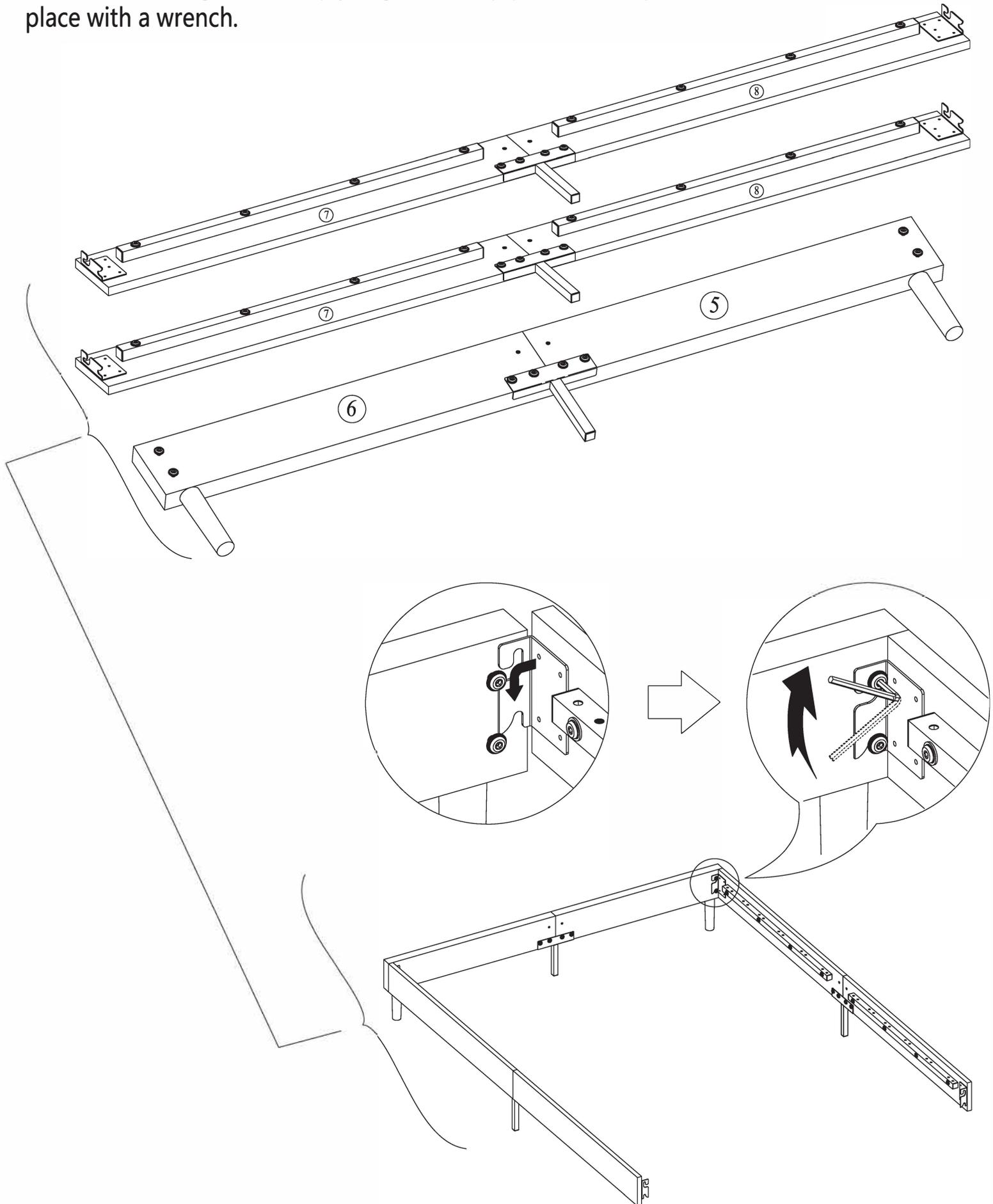
(M) x4

(N) x4

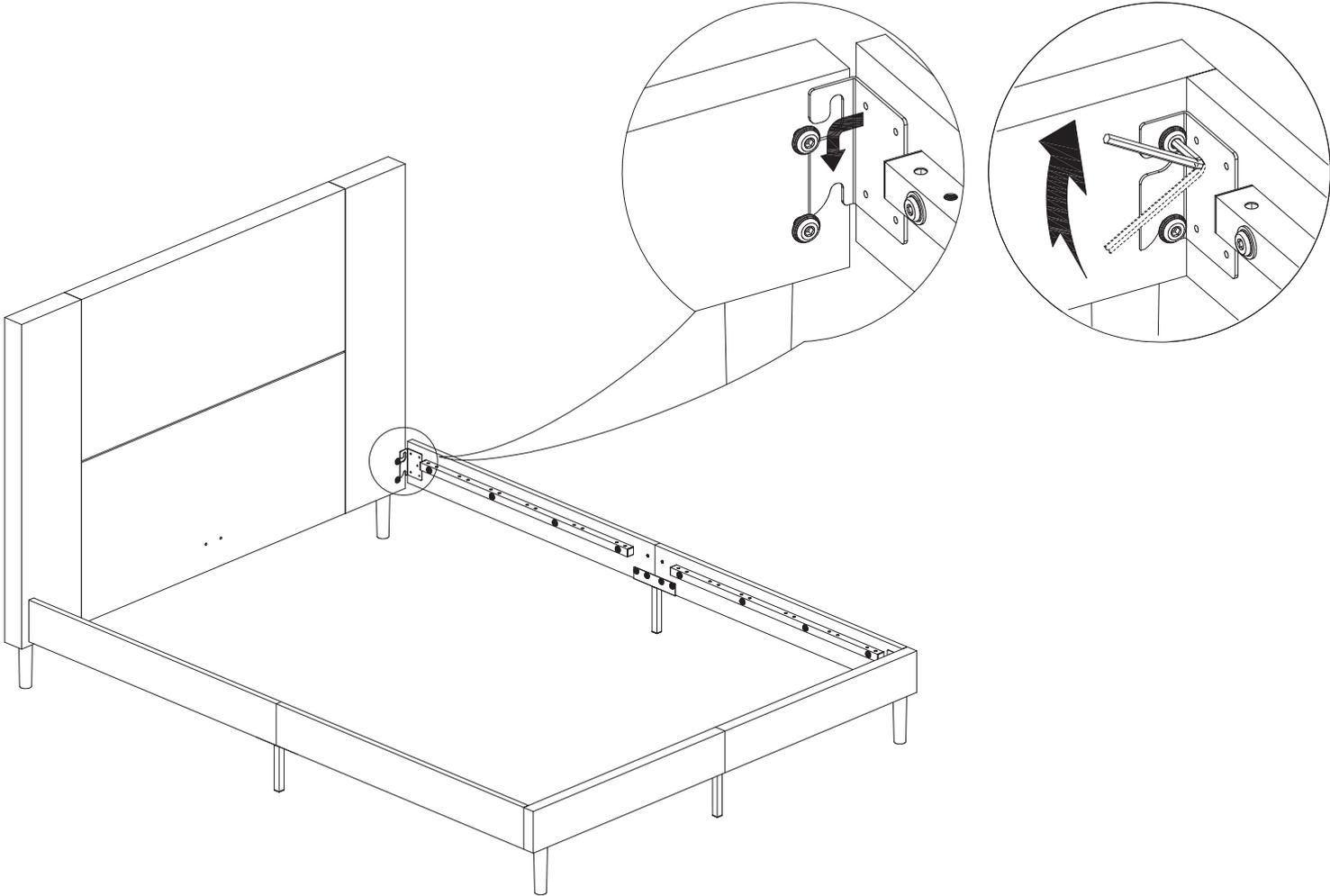
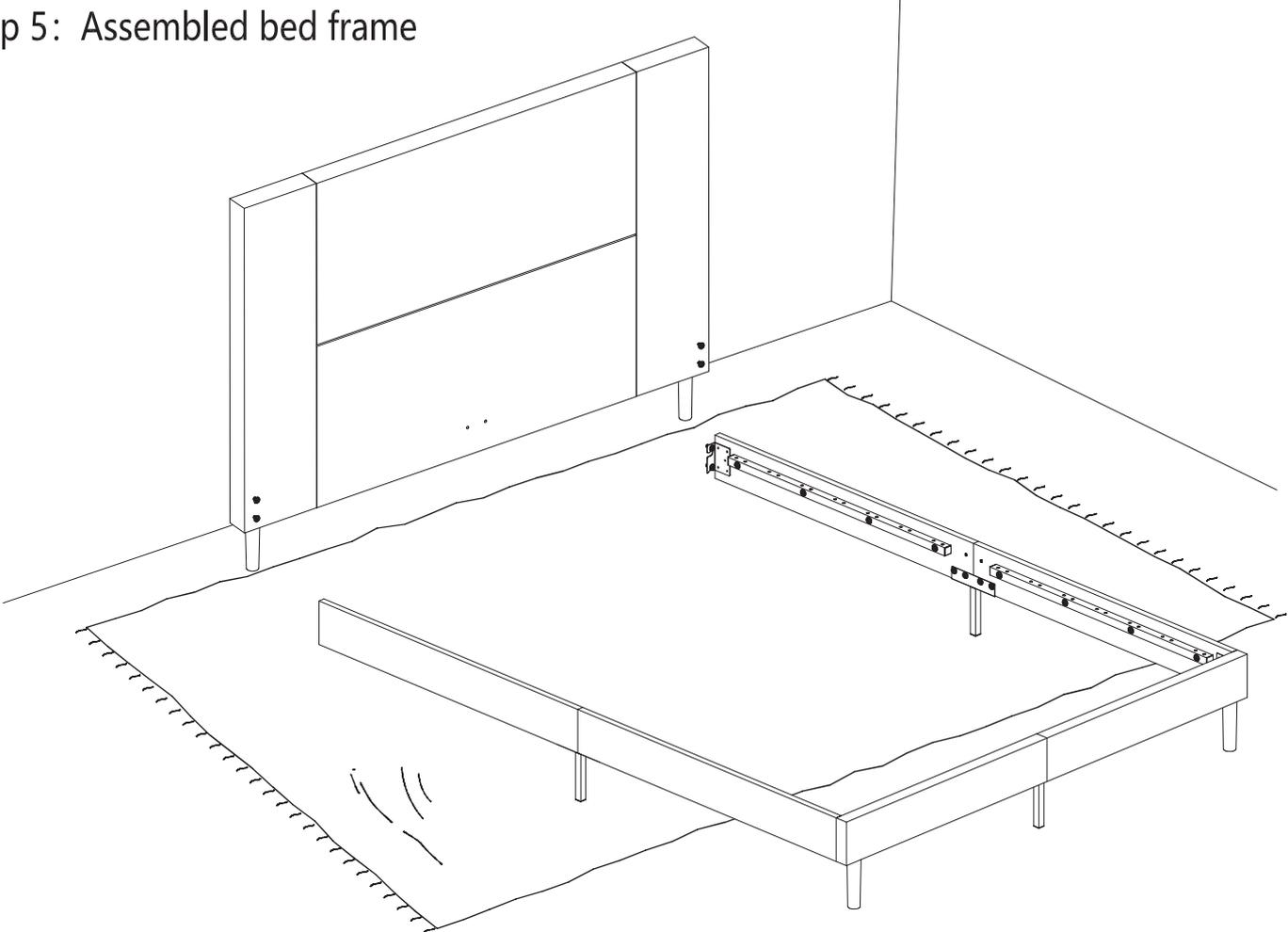


#### Step 4: Assembling bed side boards and footboard

As shown in the figure below, two pieces side boards and a piece footboard can be locked together. Simply align the snap position, snap in and lock in place with a wrench.



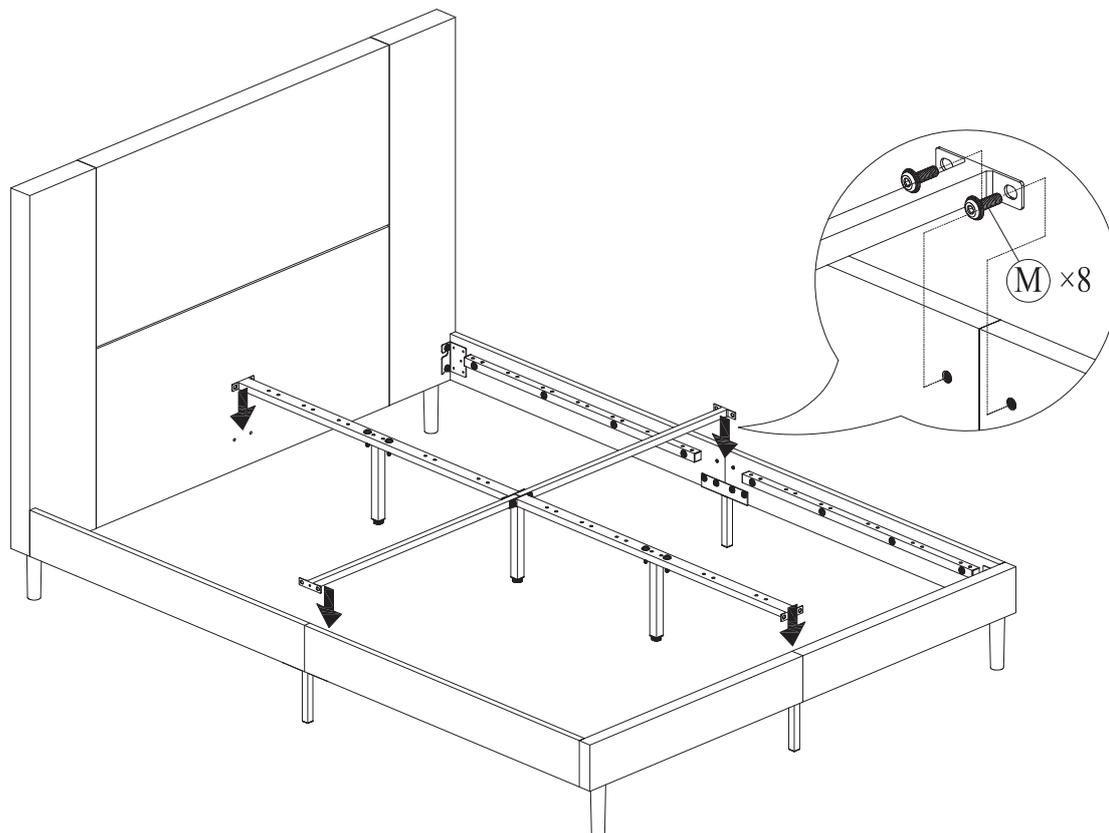
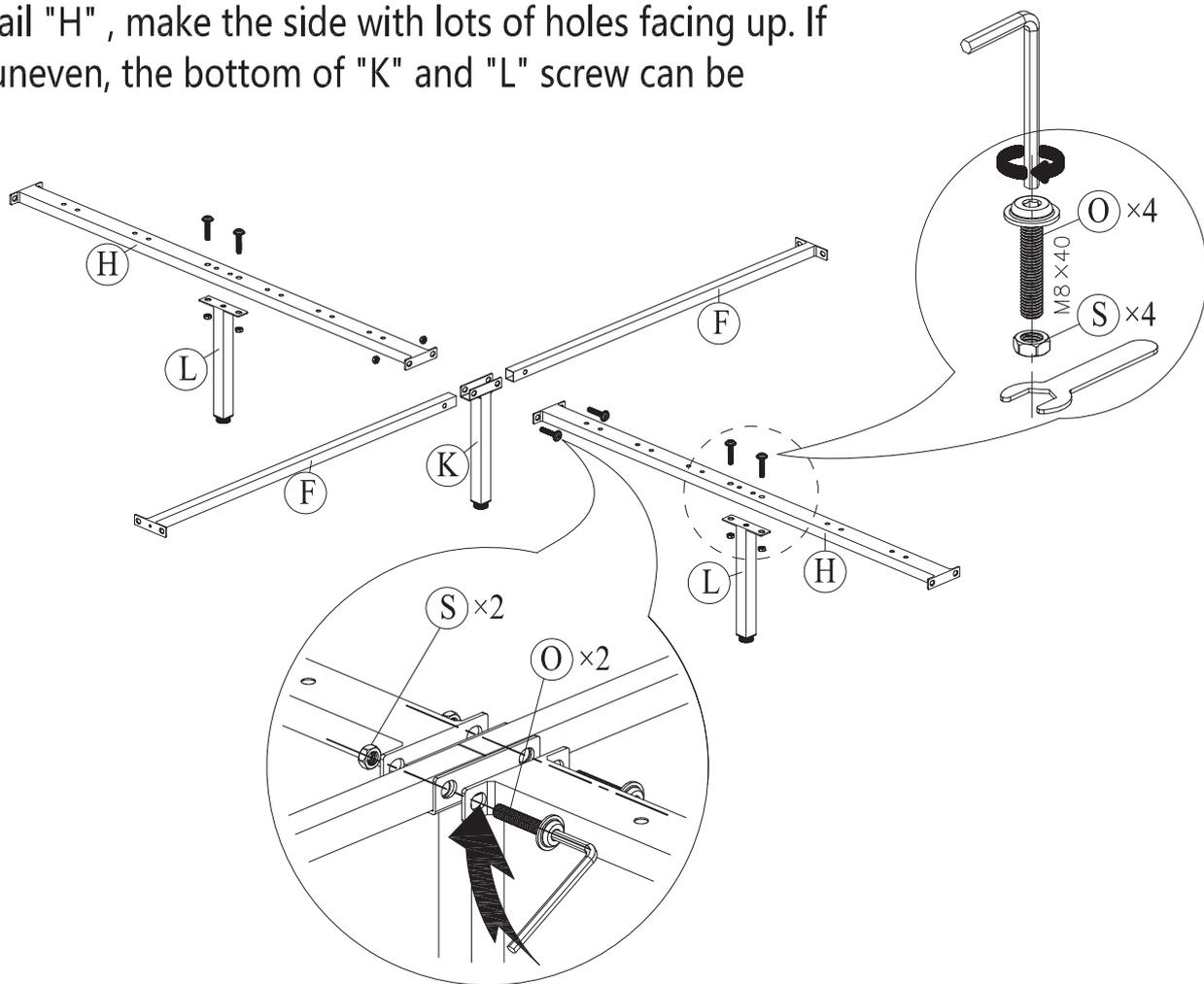
Step 5: Assembled bed frame



## Step 6: Assembled iron frame

The center rail "H" , make the side with lots of holes facing up. If the floor is uneven, the bottom of "K" and "L" screw can be adjusted.

- ⓕ ×2
- ⓗ ×2
- Ⓚ ×1
- Ⓛ ×2



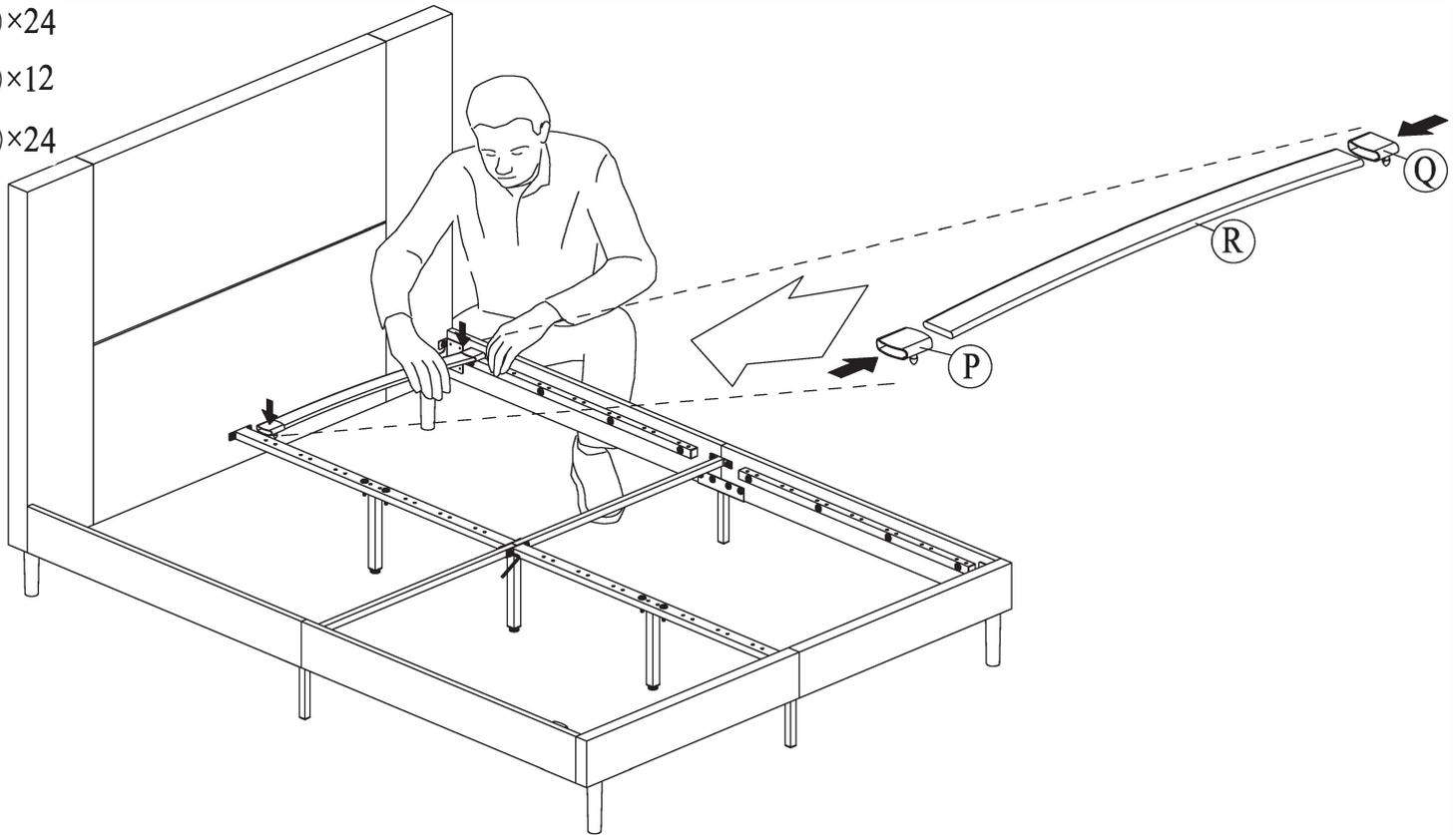
## Step 7: Assembled Brackets and Slats

Connect a slat with a "P" and a "Q", tap the "Q" into the "side rail (G)", and tap the "P" into the "center rail (H)".

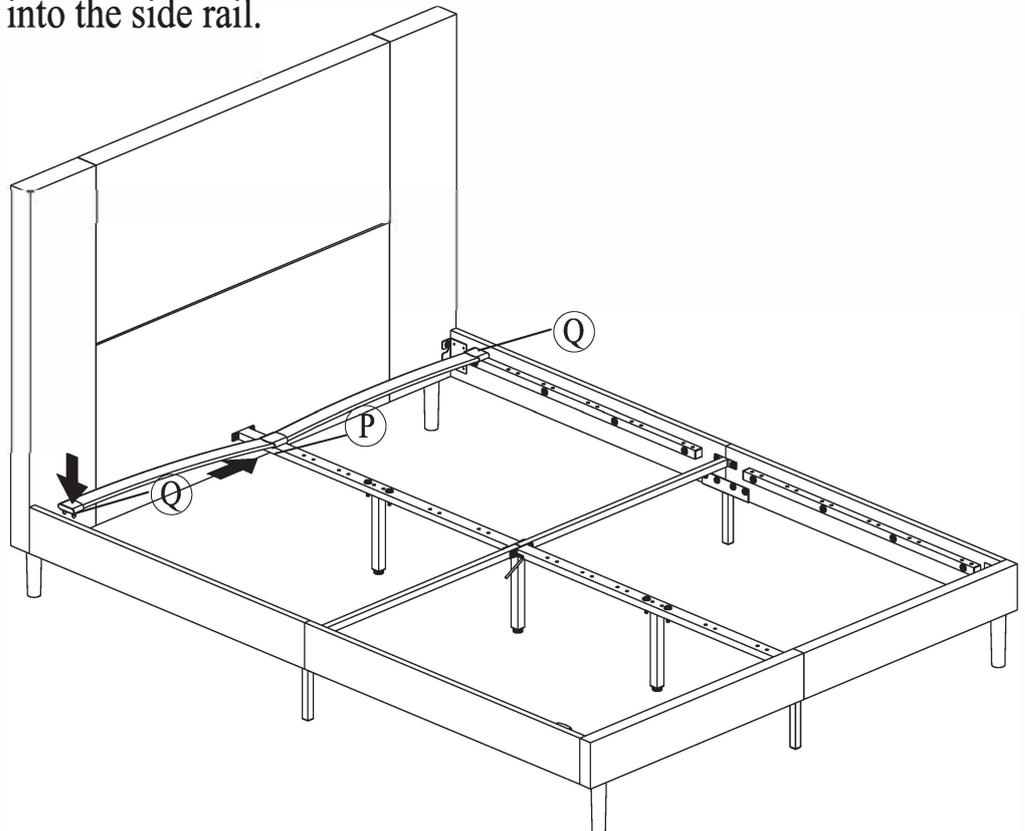
Q × 24

P × 12

R × 24



Insert a slat on the other side of the double bracket, the other end of the slat is fitted with a bracket, tap the bracket into the side rail.



Repeat the above two slat installation steps to finish installing all the slats from headboard to footboard direction.

